

Machine reamer SC TiAlSiN

For high-strength steels and hard machining up to 63 HRC

ORION[®]

Application:

for producing H7 fit tolerances in blind holes on modern CNC machines with steady tool and workpiece clamping up to 63 HRC.



Advantage:

- high-quality solid carbide cutting material and coating ensure a very long service life
- innovative cutting geometry ensures excellent dimensional accuracy and process reliability for very high cutting parameters

Art. no.	11784 788
Brand	ORION
Manufacturer Part Number	11784788
Cutting material	SC
Tolerance of fit	H7
Groove type	Straight
Tool holding device	HA parallel shank
Surface	TiAlSiN
Cutting edge diameter	11.97 mm
Length	150 mm
Cutting edge length	44 mm
Projecting length	98 mm
Shank diameter	12 mm
Number of cutting edges	6 PCS
f hard 65 HRC	0.12 mm/r
Gross Weight	0.140 kg
Product Group	1BL

EAN

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