

## Shrink-fit chucks 3°

In accordance with ISO 12164 (DIN 69893); slim version

**diebold**

### Application:

For clamping tools with straight shank.

### Execution:

- Concentricity tolerance of hollow shank taper for location hole  $d1 < 0.003$  mm.
- Clamping diameter for h6 shank tolerance.
- Oxidation-free coating to prevent corrosion during dry machining and to prevent discoloration during shrinking.
- Required for internal cooling supply coolant transfer pipe no. 23715.

### Delivery:

1x shrink-fit chuck 3° in accordance with ISO 12164 (DIN 69893); slim version.



<b>Art. no.</b>	<b>23422 351</b>
<b>Brand</b>	DIEBOLD
<b>Manufacturer Part Number</b>	72.573.501.280
<b>Tool holding device</b>	HSK 50
<b>Clamping diameter</b>	8 mm
<b>Projecting length</b>	150 mm
<b>Outer diameter</b>	26 mm
<b>Tapered diameter</b>	14 mm
<b>Length</b>	120 mm
<b>Clamp in depth</b>	36 mm
<b>Max. adjustment travel</b>	5 mm
<b>Concentricity tolerance</b>	0.003 mm
<b>Coolant supply</b>	Internal axial
<b>Balancing quality</b>	G 2.5 at 40 rpm
<b>Gross Weight</b>	0.690 kg
<b>Product Group</b>	297