

Collet chuck type ER DIN 6499

ISO 7388-1

ATORN[®]

Application

For clamping tools with straight shank in ER collet chucks in accordance with DIN 6499.

Version

- Alloyed case-hardening steel, tensile strength in the core min. 950 N/mm²
- Internal coolant supply
- Case-hardened HRc 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- max. concentricity < 0.005 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- All functional surfaces machined

Delivery

with clamping nut



Art. no.	23296 549
Tool holding device	SK 50
Collet type	ER 25
Min./max. clamping range 2	1-16 mm
Projecting length	100 mm
Outer diameter	42 mm
Clearance length to collar	81 mm

EAN-Code

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