

3-jaw tapered rod lathe chuck ROTA S plus 2.0

Hand chuck in acc. with DIN 6350-1



Application:

For clamping rotationally-symmetrical components.

Execution:

- With jaw safety device for high operating safety
- Hand chuck with tapered rod drive for lasting high clamping force
- Quick-acting jaw change system for quick and comfortable jaw change
- 3-jaw chucks in the size range 160 - 315 mm
- For cylindrical centring mounting
- With large through-bore
- Chuck body surface hardened

Advantage:

- With visible indicator pin for high operating safety
- Indicator pin attached optimally around the circumference of the chuck, improved lubrication system for permanently high clamping forces, with modular protective sleeves or depth stop for optimal adaptation to the clamping task.
- Manual clamping mandrel, driven via the chuck clamping jaws, which means that small internal diameters can also be clamped with a high degree of precision.
- Spray edge for coolant protection
- Long service life

Delivery:

1 set of one-piece stepped block jaws, 1 actuator wrench, 1 set of fastening screws



Art. no.	22425 301
Brand	SCHUNK
Manufacturer Part Number	0819202
Outer diameter	200 mm
Number of jaws	3
DIN	6350-1
Size	200 mm
Min./max. external clamping width	7-207 mm
Min./max. internal clamping width	71-211 mm
Clearance hole	52 mm
Max. rotation speed	4800
Pitch circle diameter	160 mm
Centring diameter	185 mm
Height without jaws	88.1
Gross Weight	16.200 kg
Product Group	222