**SCLC HSS boring bar, positive left** for face and longitudinal turning using CC indexable insert



## Application

For copy turning and longitudinal turning using CC indexable insert  $80\ensuremath{^\circ}.$ 

### Version

 $\blacksquare$  precision-manufactured **HSS** boring bar, with inner cooling, C type, 95° pitch angle, 80° tip angle, 7° clearance angle

## Advantage

- universal use for facing and longitudinal turning
- positive body geometry ensures low cutting forces
- $\ ^{\bullet}$  very high rigidity and excellent cutting quality thanks to HSS supporting material

Art. No.	17846 325
ISO name	AH 08 K SCLC R/L 06
Min. bore diameter	10 mm
Shaft diameter	8 mm
Cutting edge height	3.5 mm
Clearance length	20 mm
Length	125 mm
Clamping surface height	7 mm
Programming size	5 mm
Suitable for indexable inserts	CC 0602
Tool design	Left
DIN	8024

# **EAN-Code**

4050293320282



