

precision sine vices, type PS-SV

Actuated via trapezoidal spindle



Application:

For grinding and inspection tasks.

Execution:

- Made of alloyed tool steel.
- Hardened and precision-ground.
- Squareness tolerance 0.005 mm/100 mm and parallelism tolerance 0.002 mm/100 mm.
- Precise angular adjustment achieved using gauge blocks (see no. 32050 onwards).
- Angular deviation at $45^\circ \pm 15$ arc seconds.
- Hardened and polished bearing and mounting bolts with a tolerance of 0.001 mm.
- The clamp can be positively locked at any angle.
- Drawing „W“= 2 x M5x15.

Delivery:

1x precision sine vice, type PS-SV



Art. no.	28620 020
Brand	RÖHM
Manufacturer Part Number	370779
Model	PS-SV 90
Prism countersunk horizontally	Yes
Jaws width	90 mm
Jaws height	40 mm
Height 2	73 mm
Clamping width	120 mm
Height	113 mm
Body length	210 mm
Length 2	40 mm
Length 3	50 mm
Section, length	150 mm
Min./max. angle scale	0-46 Degree
Gross Weight	11.000 kg
Product Group	202

EAN

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