

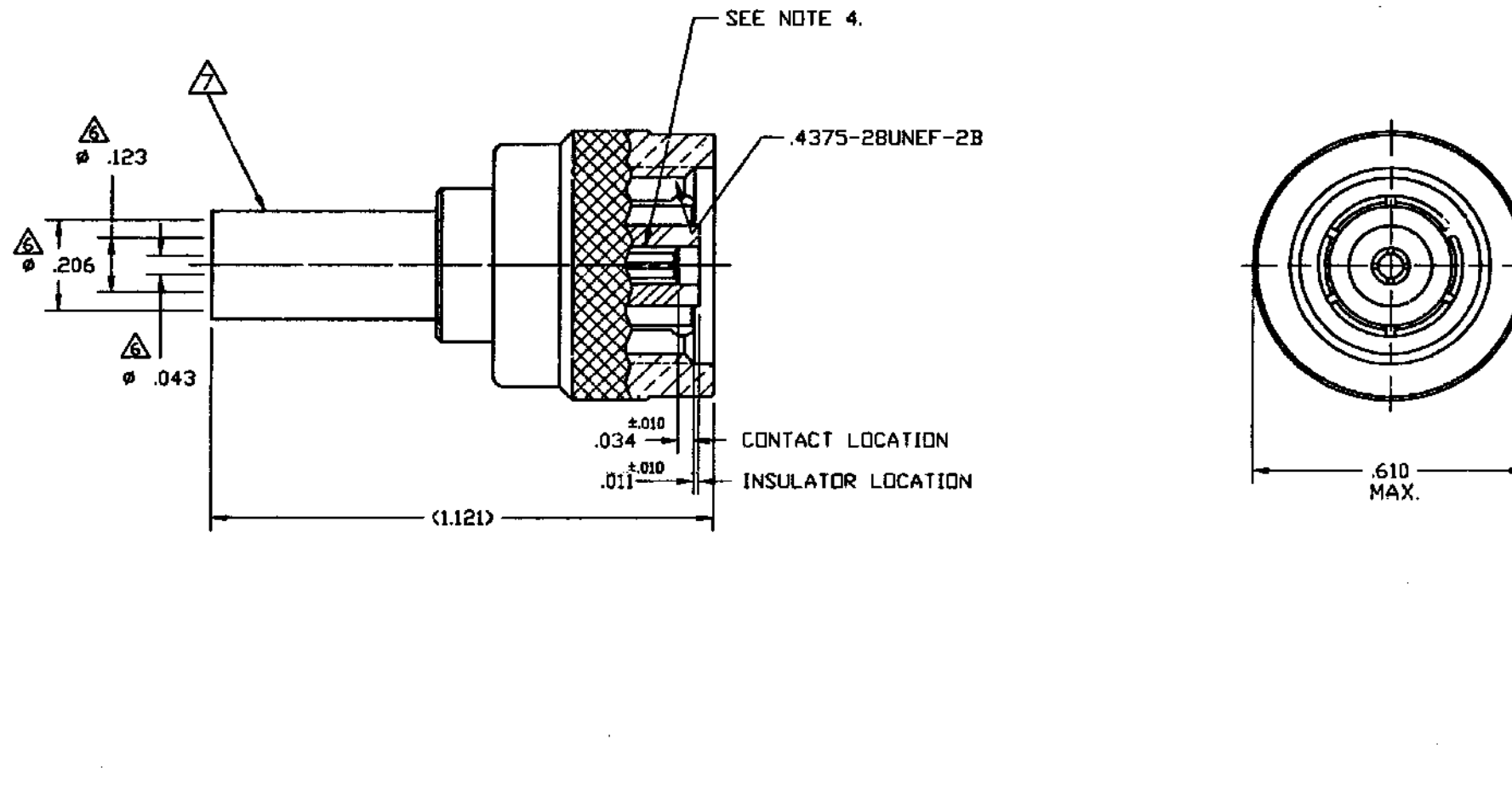
NOTES:

1. PLATING MUST CONFORM TO AMPHENOL SPEC. 349-50560.
2. CABLE ENTRY DIMENSIONS.
3. CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, CAVITY 'A' (M22520/5-11, CLOSURE 'A').
4. CUSTOMER NOTE: WHEN SOLDERING CONTACT TO CABLE, ROSIN CORE (60% TIN, 40% LEAD) SOFT SOLDER PER QQ-S-571 IS RECOMMENDED. WHEN CRIMPING CONTACT TO CABLE, CRIMP AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, CAVITY 'B' (M22520/5-11, CLOSURE 'B').
5. DIMENSIONS ENCLOSED IN PARENTHESIS ARE REFERENCE.
6. DO NOT SCALE THIS DRAWING.
7. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
8. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

31-5677

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.		OFFICIAL ENG. RELEASE TO MFG.			
	C	ADDED SHEET 2	4/30/96	40747	CPM/D



RECOMMENDED CABLE STRIPPING DIMS.

CUSTOMER OUTLINE DWG.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:
 2 PLACE DECIMAL ±.015 (0.381 mm)
 3 PLACE DECIMAL ±.005 (0.127 mm)
 ANGLES ± 1'

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MATERIAL

REFERENCE
 EAR 964132-1

DRAWN
 C. McGRATH

ENGINEER
[Signature]

APPROVED
[Signature]

CAD FILE
 H:\DEPT611\TNC\031\ASSY\5677SHT2

DATE
 6/7/95

DATE
 4/30/96

DATE
 4/30/96

TITLE
 TNC PLUG
 REVERSE INTERFACE
 FOR RG58/U

CODE ID
 74868

DWG SIZE
 B

DRAWING NO.
 31-5677

Amphenol
 Amphenol Corporation
 RF/Microwave Operations
 Danbury, Conn. U.S.A. 06810

SCALE: 3:1

SHEET 2 OF 2

ISSUE
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