# Surface chuck (Weldon) ISO 12164 (DIN 69893) KKB = resealable coolant bores

## <u>ATORNº</u>

#### Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

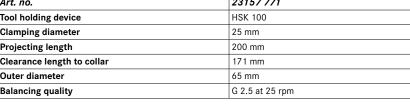
#### Version

- Alloyed case-hardened steel with tensile strength at the core of at least 950 N/mm2
- $\blacksquare$  Case-hardened HRc 60  $\pm$  2 (HV 700  $\pm$  50), hardness depth 0.8 mm  $\pm$  0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤0.005 mm
- All functional surfaces machined
- With Balluff chip hole

### Delivery

Supplied with clamping screw

Art. no.	23157 771
Tool holding device	HSK 100
Clamping diameter	25 mm
Projecting length	200 mm
Clearance length to collar	171 mm
Outer diameter	65 mm
Balancing quality	G 2.5 at 25 rpm



#### **EAN-Code**

4050293705874



