



Specification Approval Sheet

Customer :
Model : SR674361P
Type : Li-polymer battery
Specification: 3.7V/2000mAh

signed by client	
Confirmed	
Checked	
Approved	

signed by manufacturer	
Prepared :	
Checked :	
Approved :	



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1. Battery type and scope

This Specification Approval Sheet is for rechargeable Li-polymer battery provided by Cipem's factory.

1.1 model: SR674361P

1.2 scope:

2. Basic characteristic and components of the battery

2.1 Basic performance parameter

S/N	Details	Parameters		Remarks
1	Rated voltage	3.7V		
2	Rated capacity	2000mAh		discharge with 0.2C to 2.75V after fully charge within 1h, measuring the discharge time
3	Limited charge voltage	4.2V		
4	Internal resistance	≤160mΩ		
5	charge mode	C.C/C.V.		
6	Charge time	6H		Standard charging 0.2C 400mA
7	Max Charge Current	2000mA		
8	Max discharge current	Continuous: 2000mA		
9	Working temperature	charging	0~45°C	
		discharging	-10~60°C	
10	Storage temperature	1 Month	-10~35°C	Charge to 40%~50% of capacity when storage
		6 months	-10~30°C	
11	Storage humidity	≤75%		relative humidity
12	Weight	Approx.45g		
13	ESD ability	Touch discharge ≥ 20000V		
		Air discharge ≥20000V		
14	Cycle life	300 times		capacity ≥80%

Note:1. If you need the battery protection parameters, please refer to PAGE 8.

2.This battery has UN38.3 certificate and it passed the test.

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2.2 Main components and parts

Materials	Model	Quantity	Related technical parameters	Manufacturer
Li-Polymer battery cell	SR674361P	1PCS	Please refer to the battery cell specification	/
Protection board	674361	1PCS		
Wire	JST-XHP-2 UL1007AWG24 Length 50mm	1PCS		

2.3 Reliable performance test

S/N	Inspection item	Standard	Testing Method
1	High temperature	No deformation, no rust, no fire or explosion; Discharge time ≥ 100 mins with 0.5C ₅ A discharge	Place the battery in the environment of 55±2°C for 2 hours after fully charge, then discharge with 0.5C ₅ A to cut-off voltage.
2	Low temperature	No deformation, no rust, no fire or explosion; Discharge time ≥ 3 hours with 0.2C ₅ A discharge at -20±2°C	After fully charge, place the battery in the environment of -20±2°C for 16-24h, then discharge with 0.2C ₅ A to cut-off voltage. Then display the battery in 20±5°C for 2 hours, observe the appearance of the battery.
		No deformation, no rust, no fire or explosion; Discharge time ≥ 3.5 hours with 0.2C ₅ A discharge at -10±2°C	After fully charge, place the battery in the environment of -10±2°C for 16-24h, then discharge with 0.2C ₅ A to cut-off voltage. Then display the battery in 20±5°C for 2 hours, observe the appearance of the battery.
3	Capability Retention	Discharge time ≥ 4.25 h	After fully charged, store the battery at 20±5°C for 28 days, then discharge with 0.2C ₅ A to cut-off voltage.



4	Constant humidity and heat	No deformation, no rust, no smoke or explosion. Discharge time \geq 36 mins	After fully charge, place the battery in the environment of $40\pm 2^{\circ}\text{C}$ and 90% - 95% Relative humidity for 48 hours, then place it in $20\pm 5^{\circ}\text{C}$ for 2 hours, later, discharge with $1\text{C}_5\text{A}$ to cut-off voltage.
5	Vibration	No deformation, no rust, no smoke or explosion. Battery voltage \geq 3.6V	Batteries are vibrated 30 minutes in three mutually perpendicular directions of X, Y, Z with amplitude of 0.38mm (10~55Hz) and the scanning rage of 1oct per minute.
6	Shock	No deformation, no smoke or explosion. Battery voltage \geq 3.6V	Vibration test ended, place the battery in the directions of X.Y.Z three mutually perpendicular axis, and set pulse peak acceleration as $100\text{m}/\text{s}^2$. Then shock the battery with frequency of 40 ~ 80 per minute. The duration of pulse is 16ms, Shock times: 2000 ± 10 .
7	Free Drop	No leakage, no smoke or explosion, but a slight deformation. Discharge time \geq 100mins at $0.5\text{C}_5\text{A}$ discharge	After shock test, the batteries are dropped on the 18-20mm hardwood on the concrete floor from 2000mm height as per positive and negative 6 direction of X, Y, Z. Each direction should drop one time. After test, batteries can be charged and discharged for at least three cycles.
8	Overcharge Protection	No explosion, no fire, no smoke or leakage	After fully charged, continue to charge the battery for 8 hours with C.C/C.V source. The constant voltage source sets to 2 times nominal voltage and constant current sets $2\text{C}_5\text{A}$.
9	Over-discharge Protection	No explosion, no fire, no smoke or leakage.	At $20\pm 5^{\circ}\text{C}$, discharge the battery discharge with $0.2\text{C}_5\text{A}$ to cut-off voltage. Then, continuously discharge the battery with a 30Ω load resistance for 24 hours.
10	Short-circuit Protection	No explosion, no fire, no smoke or leakage; Batteries voltage is not less than $N*3.6\text{V}$ after instantaneous charge.	After fully charge, short-circuit positive and negative electrode with 0.1Ω for 1 hour. Cut-off positive and negative electrode, then charge the battery at $0.5\text{C}_5\text{A}$ instantaneously for 5S.

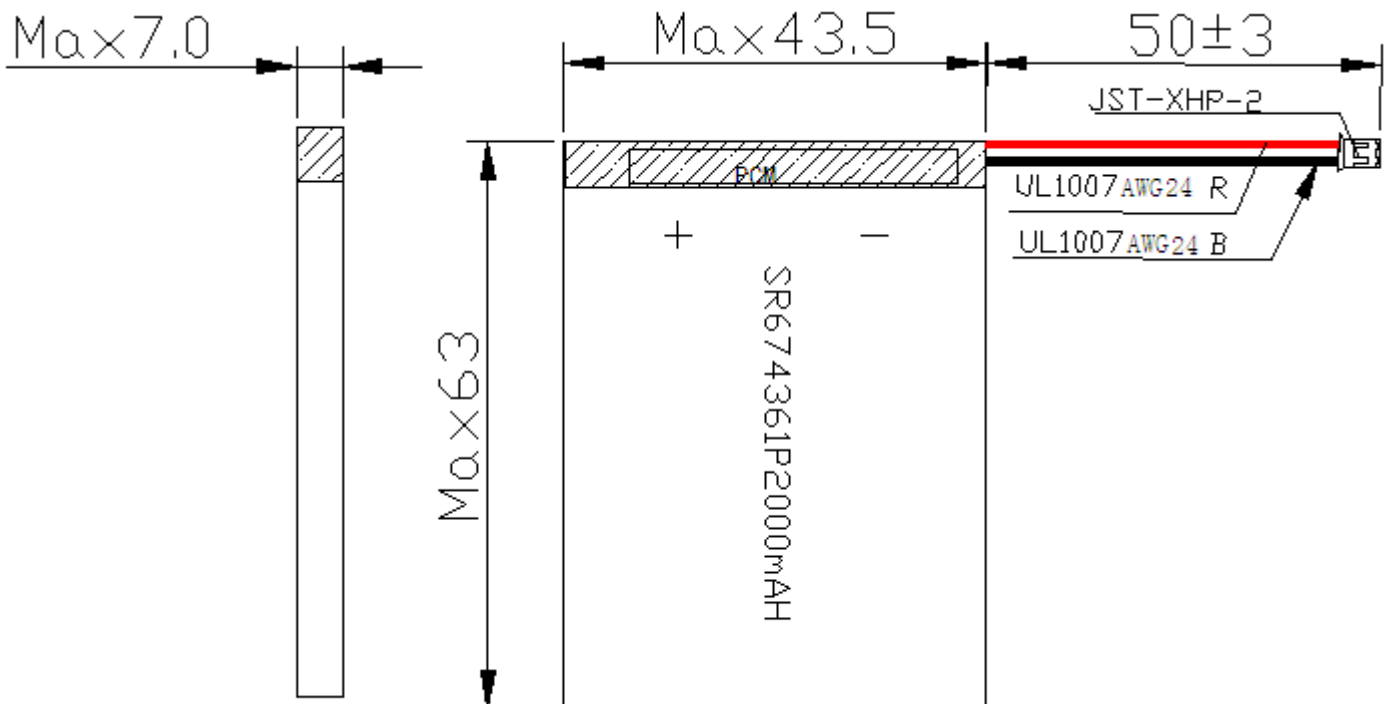


11	Thermal Shock	No fire, No explosion	Battery is heated in a circulating air oven at a rate of $(5\pm 2)^{\circ}\text{C}$ per minute to 130°C , and then placed for 30 minutes at 130°C .
12	Overcharge	No fire, No explosion	Place battery connected thermocouple in a ventilated cabinet, connect the positive and negative to CC/CV source, and adjust constant current to $3C_5A$, and constant voltage to $N*10V$. Charge the battery to $N*10V$ and current to 0 A. Then monitor the changes of temperature. If the temperature of battery drops to about 10°C lower than the max temperature, test is finished.
13	Short circuit	No fire, No explosion. The outside temperature of the battery is less than 130°C .	Place battery connected thermocouple in a ventilated cabinet, short-circuit the positive and negative, then monitor the changes of temperature. If the temperature of battery drops to about 10°C lower than the max temperature, test is finished.
14	Nail	No fire, No explosion	Put battery in the nail test platform. then, use a diameter 8 mm steel tip to poke through into hole. Finally, use a heavy hammer to blow the battery
15	Cycle life	Cycle life ≥ 300	At $20\pm 5^{\circ}\text{C}$, charge battery with $0.5 C_5A$ to 4.2V and then charge it with constant voltage to the current less than 20mA. Stop charge and display for 0.5~1 hour. Then discharge it with $1 C_5A$ to cut-off voltage. Display for 0.5 ~1 hour, do next charge and discharge cycle. Repeat these steps. Stop it until the continuous two cycle discharge time is less than 48 minutes.



16	Storage	When it is stored for 3 month, fully charge it, then discharge it at 0.2 C ₅ A, discharge time is not less than 4 hours.	The storage test of battery should be selected a battery which is less than 3 month from production date to the date of experiment. Before storage, battery capacity should be full charged 40%~50% capacity, the ambient temperature is 20°C±5°C and relative humidity is 45%-85%. After the storage expiration of battery, battery should be charged and discharged according to fully charged and discharged.
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2.4 Dimension of the Battery





3. Specifications of Parts

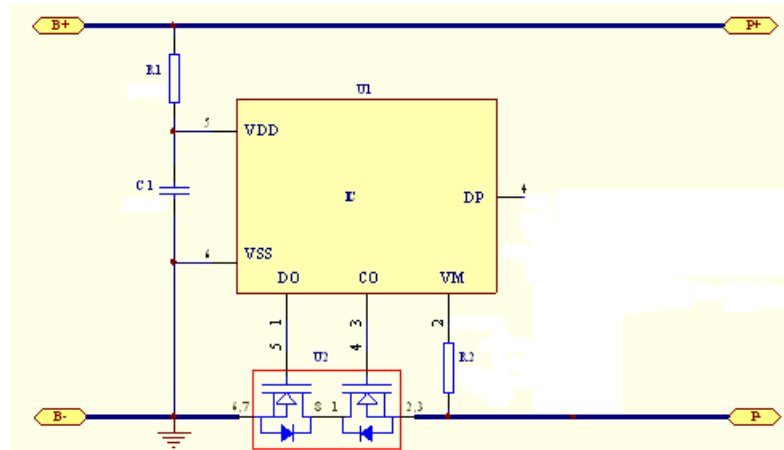
3.1: PCB: DW01/BMB101B02, 8205A

3.1. 1: General electric characteristic

Model of Protection IC:DW01/BMB101B02

Items	Specification	Remarks
Over-charging Protection Voltage	4.325V±0.1V	
Over-charging Return Voltage	4.1V±0.1V	
Over-discharge Protection Voltage	2.5V±0.1V	
Over-discharge Return Voltage	3.0V±0.1V	
Over-current Protection	2-5A	
Output short-circuit Protection Voltage	-1.2V~ -0.9V	
Detection Delay Time of Over-charging Protection	≤1.5S(Typical)	
Detection Delay Time of Over-discharging Protection	≤144mS(Typical)	
Detection Delay Time of Over-current Protection	≤9mS(Typical)	
Detection Delay Time of Output short-circuit Protection	≤320uS(Typical)	
Internal Resistance of Proper Functioning	≤2000mΩ	
Consume Current	≤6.0uA	
Operating Temperature	-20~70°C	

3.2 Electric schematic diagram of battery



3.3 : Components of the Fender Lists

No.	Name of the components	Position	Specification	Precision%	Dosage	Supplier	Remarks
1	PCB		674361	Negative tolerance	1		Latten
2	Internal Resistance	R1	100Ω ±5%/0402	±5	1		470Ω
3	Internal Resistance	R2	1KΩ ±5%/0402	±5	1		2KΩ
4	Capacity	C1	0.1μ F/±10%/16V/0402	±20	1		0.1uF
5	Protect IC	U1	DW01/BMB101B02	/	1		SOT-23-6
6	MOS-FET	U2	8205A	/	1		



4 Specifications of the Cells

NO.	Items	Parameters	Tolerance	Term	Remark/ condition
1	Appearance	No mechanical damage, leakage , sink ,drum and so on	/	50cm distance under 40W daylight lamp	Visual
2	Dimensions	Length	61.0mm	Max 61.0mm	Digital caliper
		Width	43.0mm	Max 43.0mm	
		Thickness	6.7mm	Max 6.7m m	
3	Voltage	$\geq 3.80V$	/	Multimeter	VC9801
4	Capacity	$\geq 2000mAH$	/	0.2C	
5	Internal resistance	$\leq 80m\Omega$	/	1KHz	/
6	Consistency	Appearance quality is the same			
7	Security	Correspond to related safety performance			

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Attentions

Danger

To prevent battery from weeping, fever, exploding ,please obey the rules as follows:

Do not immerse the battery into the water or the sea, Guard against Damp;

Do not approach the heat source, like fire or heater;

Please use the appointed charger when charging;

Do not transposition the +.- poles of the battery to charge;

Do not direct-connected the battery to alternating current power supply, or autoignition of the vehicle;

Do not discard the battery to the fire or hyperpyretic objects;

Do not use the conductor to lead the short circuit of the + -poles of the battery. Do not put the battery with metallic conductors to transport or store, like necklace, hairpin and so on;

Do not beat or throw the battery;

Do not impale the battery with needle or some other sharp things, do not strike it with weight;

As installed safety device in the battery, please do not resolve or change any other sections of the battery to protect the inherent safety functions;

Warnings

Do not put the battery to the microwave oven or pressure tank;

Do not use the battery with some chemical batteries (like dry battery) or different capacities and brands battery together, if the battery emits the smell, heat , changes color, be out of shape or appears any other abnormal phenomena during the charging or stored procedures, please get out the battery from the device or charger and stop using;

If can not recharge within the charging period, please not continue charging;

Put the battery to where the kids can not touch, if the kids swallow the battery , please seeing the doctor soon;

If the electrolyte of the battery into the eyes, do not rub ,should wash the eyes first ,then see the doctor;

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Announcements

Do not put the battery under the high temperature places (like sunshine irradiation or car in the hot weather), or it will catch fire for the heat , reduce the performance and loss the life;

To insure the safety, the battery should install the safety device, please not use when the static electricity is more than we need when produce, or the safety device will lose efficacy and lead the overheating ,fracture, exploding and catching fire;

Please use the battery in normal as follows, or it will be overheating, caught fire , reduced performance and shorten the life;

Environment condition

(Temperature) Charging: 0~+45⁰C

Discharging: -10~+60⁰C

Store within 30 days: -10~+35⁰C

Store within 90 days : -10~+30⁰C

If the kids use the battery, they should use as the operation instruction manual and guarantee that it must be use in normal at any time;

If the battery weeps, the electrolytes stick on the skin or cloth, use the water to wash or running water to wash
To insure not install the battery wrong or wastage of the battery, please read the instruction carefully to install and dismounting;

If the battery will not be used for a long time ,please take out of the battery from the device and store in dry and shady places;

If there is sludge on the surface of the battery, please wipe up clean before using, or it will lead bad contact with the device.

! Special Notice

Keep the cells in **50% charged state** during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7V~4.1V. And store the battery in cool and dry place.