



the sensor people





Part no.: 68007909 MLC510R90-900/A Safety light curtain receiver

















Figure can vary

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Technical data

Basic data			
Series	MLC 500		
Device type	Receiver		
Contains	2x BT-NC sliding block		
Application	Access guarding		
	Danger zone guarding		
Characteristic parameters			
Туре	4 , IEC/EN 61496		
SIL	3 , IEC 61508		
SILCL	3 , IEC/EN 62061		
Performance Level (PL)	e , EN ISO 13849-1		
PFHD	7.73E-09 per hour		
Mission time T _M	20 years , EN ISO 13849-1		
Category	4 , EN ISO 13849		
Protective field data			
Resolution	90 mm		
Protective field height	900 mm		
Optical data			
Synchronization	Optical between transmitter and receiver		
Electrical data			
Protective circuit Overvoltage protection			
	Short circuit protected		
Performance data			
Supply voltage U _B	26.5 31.6 V		
Current consumption from AS-i circuit	150 mA		
Timing			
Response time	4 ms		
Restart delay time	100 ms		
Interface			
Туре	AS-Interface Safety at Work		
AS-i			
Function	Process		
AS-i profile	S-0.B.F		
Slave address	131 programmable, default=0		
Cycle time acc. to AS-i specifications	Max. 5 ms		
Connection			
Number of connections	1 Piece(s)		



Connection 1			
Type of connection	Connector		
Function	Machine interface		
Thread size	M12		
Material	Metal		
No. of pins	5 -pin		
Cable properties			
Permissible conductor cross section, typ.	0.25 mm²		
Length of connection cable, max.	100 m		
Permissible cable resistance to load, max.	200 Ω		
echanical data			
imension (W x H x L)	29 mm x 966 mm x 35.4 mm		
ousing material	Metal , Aluminum		
una aquar matarial	Diagtic / DMMA		

Mechanical data		
Dimension (W x H x L)	29 mm x 966 mm x 35.4 mm	
Housing material	Metal , Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	1,050 g	
Housing color	Yellow, RAL 1021	
Type of fastening	Groove mounting Mounting bracket Mounting on Device Column Swivel mount	

Operation and display		
Type of display	LED	
Number of LEDs	2 Piece(s)	

Environmental data		
Ambient temperature, operation	0 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	0 95 %	

Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c CSA US c TÜV NRTL US TÜV Süd	
Vibration resistance	50 m/s ²	
Shock resistance	100 m/s²	
US patents	US 6,418,546 B	

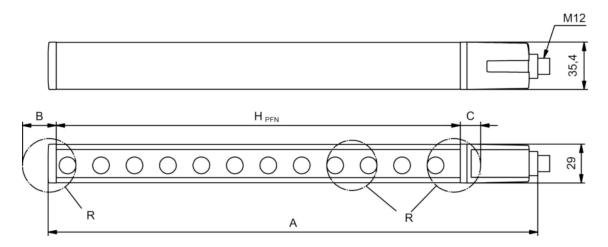
Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27272704	
eCl@ss 9.0	27272704	
ETIM 5.0	EC002549	
ETIM 6.0	EC002549	



Dimensioned drawings

All dimensions in millimeters

Calculation of the effective protective field height HPFE = HPFN + B + C



HPFE Effective protective field height = 990 mm

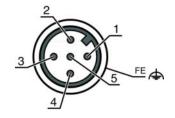
H_{PFN} Nominal protective field height = 900 mm

- A Total height = 966 mm
- B 50 mm
- C 40 mm
- R Effective protective field height HPFE goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	AS-i+
2	n.c.
3	AS-i-
4	n.c.
5	n.c.



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Operation and display

LEDs

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	Protective field interrupted
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Protective field free, weak signal
	Green, continuous light	Protective field free
2	Off	No voltage
	On	OSSD off, transmission channel C2
	Green, continuous light	AS-i slave communicating with AS-i master
	Red, continuous light	AS-i slave not communicating with AS-i master
	Yellow, flashing	AS-i slave has invalid address 0
	Red, flashing	AS-i slave device error or AS-i connection defective
	Red/green, flashing alternately	Periphery error

Suitable transmitters

Part no.	Designation	Article	Description
68006909	MLC500T90-900/ A	transmitter	Resolution: 90 mm Protective field height: 900 mm Operating range: 0 20 m Interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain	
х	Series: 3: MLC 300 5: MLC 500	
уу	Function classes: 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: extended receiver - blanking/muting	
Z	Device type: T: transmitter R: receiver	
а	Resolution: 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm	
hhhh	Protective field height: 150 3000: from 150 mm to 3000 mm	



MLC	Safety light curtain
е	Host/Guest (optional): H: Host MG: Middle Guest G: Guest
i	Interface (optional): /A: AS-i
000	Option: /V: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Accessories

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
429393	BT-2HF	Mounting bracket set	Contains: 2x BT-HF swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



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A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.