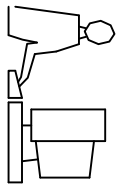
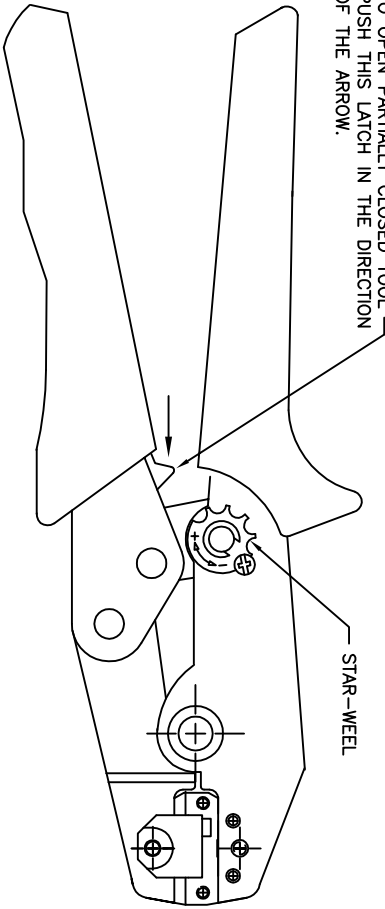


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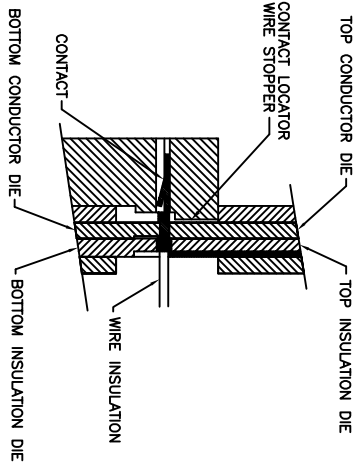


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①

TO OPEN PARTIALLY CLOSED TOOL -
PUSH THIS LATCH IN THE DIRECTION
OF THE ARROW.



STAR-WHEEL



SECTION THROUGH DIE NEST
WITH CONTACT IN POSITION

NOTES:

- | WIRE AWG | CRIMP STRENGTH |
|----------|----------------|
| 24 AWG | 5 LBS |
| 26 AWG | 3 LBS |
| 28 AWG | 2 LBS |
- 1- THIS HAND TOOL IS DESIGNED FOR CRIMPING 24 TO 28 AWG WIRES TO EDAC CONTACT P/N 140-941-290.
 - 2- RISK OF ELECTRIC SHOCK- DO NOT USE THIS ON LIVE WIRE.
 - 3- CRIMPING INSTRUCTIONS:
 - OPEN THE TOOL, PLACE THE CONTACT INTO THE CORRECT DIE NEST.
 - PARTIALLY CLOSE THE TOOL UNTIL THE CONTACT IS HELD IN PLACE. INSERT THE WIRE INTO THE CONTACT.
 - CLOSE THE TOOL UNTIL THE RATCHET RELEASES. REMOVE THE CRIMPED CONTACT.
 - 4- ADJUSTMENT OF CRIMP FORCE (WHEN NECESSARY):
 - LOOSEN THE SCREW
 - ADJUST THE STAR-WHEEL BY TURNING FROM (-) TO(+).
 - CHECK THE PRELOAD AND THE CRIMP FORCE.
- TOOL PART NUMBER: 140-280-201

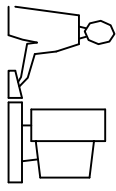
140 SERIES HAND CRIMP TOOL INSTRUCTIONS

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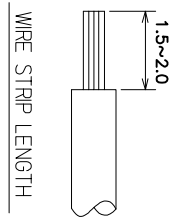
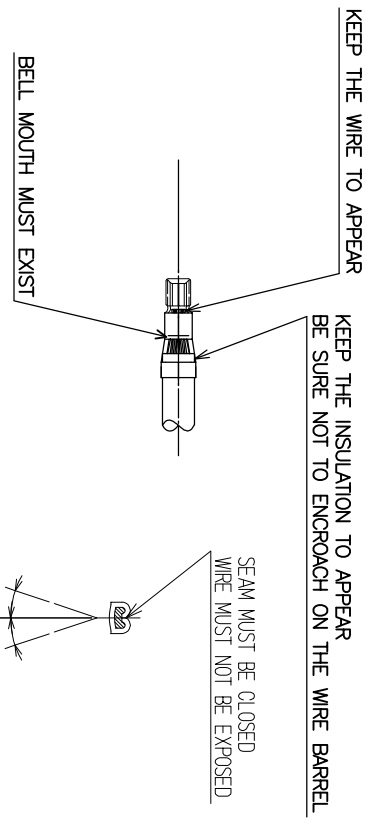
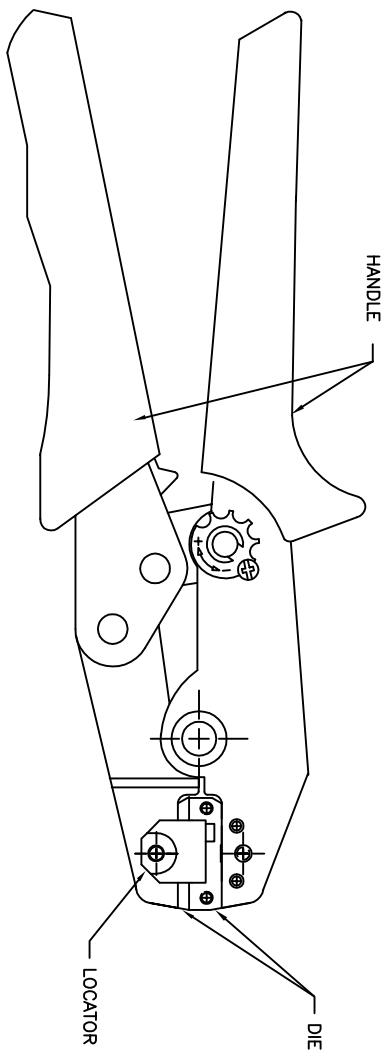
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SCALE: N.T.S.	SHEET 1 OF 2
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CRIMP ASM*	LOCATOR
140-280-201	140-281-003

* Assembly includes: Handle, Die and Locator. Locator is available for purchase separately.

140 SERIES HAND CRIMP TOOL INSTRUCTIONS

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CHECKED:		DATE:	
SCALE: N.T.S.	SHEET 2 OF 2		ISSUE 1
DRAWING NUMBER	140-280-201		