

Miniature cutting insert, type AC HW56 15

for chamfering and longitudinal internal boring

ATORN[®]

Application

For chamfering and longitudinal internal boring in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert, 90° chamfer angle with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- universal geometry for chamfering and longitudinal internal boring
- extremely sharp cutting edges ensure cutting with process reliability



Art. no.	17127 180
ISO name	AC
Shaft diameter	3 mm
Length	39 mm
Clearance length	10 mm
Radius	0.2 mm
Programming size	1.3 mm
Programming size 2	0.7 mm
Edge depth	0.3 mm
Min. bore diameter	3.1 mm
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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