

## Silicon carbide square files

Type 9011

**LAPPORT**  
SCHLEIFTECHNIK

### Application:

Grinding and honing stones for heavy-duty and high-quality steels, also for carbide-tipped tools or solid carbide tools.

### Execution:

- Can be used with oil, petroleum, water or even dry
- Ceramic bond

### Advantage:

- For consistent hardness and grip, machined on all sides after burning
- Very high grinding force
- Especially non-slip



<b>Art. no.</b>	<b>69322 315</b>
<b>Brand</b>	LAPPORT
<b>Manufacturer Part Number</b>	101102
<b>Length x width x thickness</b>	100 x 8 x 8 mm
<b>Grid size</b>	280
<b>Surface structure</b>	Fine
<b>Number of pieces per packet</b>	6 PCS
<b>Binding</b>	Ceramically bound
<b>Width</b>	8 mm
<b>Thickness</b>	8 mm
<b>Form</b>	Square-cut
<b>Suitable for finishing</b>	2 - suitable
<b>Suitable for main machining</b>	1 - very suitable
<b>Suitable for surface inspection</b>	3 - less suitable
<b>Suitable for surface care</b>	3 - less suitable
<b>Suitable for material rubber</b>	2 - suitable
<b>Suitable for material cast iron</b>	1 - very suitable
<b>Suitable for material HSS</b>	2 - suitable
<b>Suitable for material carbide</b>	2 - suitable
<b>Suitable for material ceramic</b>	2 - suitable
<b>Suitable for material plastics</b>	2 - suitable
<b>Suitable for material non-ferrous metals</b>	1 - very suitable
<b>Suitable for material steel (hardened)</b>	3 - less suitable
<b>Suitable for material steel (unhardened)</b>	3 - less suitable
<b>Suitable for material tool steel</b>	3 - less suitable
<b>ISO</b>	525
<b>Length</b>	100 mm
<b>Length x width</b>	100 x 8 mm
<b>Type description</b>	Silicon carbide
<b>Gross Weight</b>	0.010 kg
<b>Product Group</b>	6HL