



SIMATIC S7-300, CPU 314C-2PN/DP COMPACT CPU WITH 192 KBYTE WORKING MEMORY, 24 DI/16 DO, 4AI, 2AO, 1 PT100, 4 FAST COUNTERS (60 KHZ), 1. INTERFACE MPI/DP 12MBIT/S, 2. INTERFACE ETHERNET PROFINET, WITH 2 PORT SWITCH, INTEGRATED 24V DC POWER SUPPLY, FRONT CONNECTOR (2 X 40PIN) AND MICRO MEMORY CARD REQUIRED

Product type designation

General information

Hardware product version	01
Firmware version	V3.3
Engineering with	
• Programming package	STEP7 V5.5 or higher with HSP191

Supply voltage

Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V

Mains buffering

• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s

Digital inputs

Load voltage L+	
— Rated value (DC)	24 V
— Reverse polarity protection	Yes

Digital outputs

Load voltage L+	
— Rated value (DC)	24 V
— Reverse polarity protection	No

Input current	
Current consumption (rated value)	850 mA
Current consumption (in no-load operation), typ.	190 mA
Inrush current, typ.	5 A
I ² t	0.7 A ² ·s
from supply voltage L+, max.	850 mA
Digital inputs	
• from load voltage L+ (without load), max.	80 mA
Digital outputs	
• from load voltage L+, max.	50 mA
Power losses	
Power loss, typ.	14 W
Memory	
Work memory	
• Integrated	192 kbyte
• expandable	No
• Size of retentive memory for retentive data blocks	64 kbyte
Load memory	
• pluggable (MMC)	Yes
• pluggable (MMC), max.	8 Mbyte
• Data management on MMC (after last programming), min.	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
• without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 µs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	

• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Description	see instruction list
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	1; OB 10
• Number of delay alarm OBs	2; OB 20, 21
• Number of time interrupt OBs	4; OB 32, 33, 34, 35
• Number of process alarm OBs	1; OB 40
• Number of DPV1 alarm OBs	3; OB 55, 56, 57
• Number isochronous mode OBs	1; OB 61; only for PROFINET
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
• Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
• per priority class	16
• additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
• Number	256
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— can be set	Yes
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity

Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Total retentive data area	All, max. 64 KB
Flag	
• Number, max.	256 byte
• Retentivity available	Yes; MB 0 to MB 255
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
Data blocks	
• Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
• Retentivity adjustable	Yes; via non-retain property on DB
• Retentivity preset	Yes
Local data	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
• Outputs	2 048 byte
of which, distributed	
— Inputs	2 003 byte
— Outputs	2 010 byte
Process image	
• Inputs	2 048 byte
• Outputs	2 048 byte
• Inputs, adjustable	2 048 byte
• Outputs, adjustable	2 048 byte
• Inputs, default	256 byte
• Outputs, default	256 byte
Default addresses of the integrated channels	
— Digital inputs	136.0 to 138.7
— Digital outputs	136.0 to 137.7
— Analog inputs	800 to 809
— Analog outputs	800 to 803
Subprocess images	

• Number of subprocess images, max.	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	16 048
— Inputs, of which central	1 016
• Outputs	16 096
— Outputs, of which central	1 008
Analog channels	
• Inputs	1 006
— Inputs, of which central	253
• Outputs	1 007
— Outputs, of which central	250
Hardware configuration	
Expansion devices, max.	3
Number of DP masters	
• Integrated	1
• Via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, point-to-point	8
• CP, LAN	10
Rack	
• Racks, max.	4
• Modules per rack, max.	8; In rack 3 max. 7
Time of day	
Clock	
• Hardware clock (real-time clock)	Yes
• battery-backed and synchronizable	Yes
• Deviation per day, max.	10 s; Typ.: 2 s
• Backup time	6 wk; At 40 °C ambient temperature
• Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
• Behavior of the clock following expiry of backup period	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
• Number	1
• Number/Number range	0
• Range of values	0 to 2^{31} hours (when using SFC 101)
• Granularity	1 hour
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes

• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes; As client

Digital inputs

Number of digital inputs	24
• of which, inputs usable for technological functions	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— Parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— nominal	3 ms
for counter/technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
• Unshielded, max.	600 m; For technological functions: No
Technological functions	
— shielded, max.	50 m; at maximum count frequency
— Unshielded, max.	not allowed

Digital outputs

Number of digital outputs	16
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• of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
short-circuit protection	Yes; Clocked electronically
• Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of 2 outputs	
• for increased power	No
• for redundant control of a load	Yes
Switching frequency	
• with resistive load, max.	100 Hz
• with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• Unshielded, max.	600 m
Analogs inputs	
Number of analog inputs	5
• For voltage/current measurement	4
• For resistance/resistance thermometer measurement	1
Integrated channels (AI)	5; 4 x current/voltage, 1 x resistance

permissible input frequency for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
• Voltage	Yes; $\pm 10 \text{ V} / 100 \text{ k}\Omega$; 0 V to 10 V / 100 k Ω
• Current	Yes; $\pm 20 \text{ mA} / 100 \Omega$; 0 mA to 20 mA / 100 Ω ; 4 mA to 20 mA / 100 Ω
• Resistance thermometer	Yes; Pt 100 / 10 M Ω
• Resistance	Yes; 0 Ω to 600 Ω / 10 M Ω
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
• Input resistance (0 to 10 V)	100 k Ω
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
• Input resistance (0 to 20 mA)	100 Ω
• -20 mA to +20 mA	Yes
• Input resistance (-20 mA to +20 mA)	100 Ω
• 4 mA to 20 mA	Yes
• Input resistance (4 mA to 20 mA)	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
• Input resistance (Pt 100)	10 M Ω
Input ranges (rated values), resistors	
• No-Load voltage, typ.	3.3 V
• Measured current, typ.	1.25 mA
• 0 to 600 ohms	Yes
• Input resistance (0 to 600 ohms)	10 M Ω
Thermocouple (TC)	
Temperature compensation	
— Parameterizable	No
Characteristic linearization	
• Parameterizable	Yes; by software
— for resistance thermometer	Pt 100
Cable length	
• shielded, max.	100 m
Analog outputs	

Number of analog outputs	2
Integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
• for voltage output two-wire connection	Yes; Without compensation of the line resistances
• for voltage output four-wire connection	No
• for current output two-wire connection	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 kΩ
• with voltage outputs, capacitive load, max.	0.1 μF
• with current outputs, max.	300 Ω
• with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages and currents	
• Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	
• shielded, max.	200 m
Analog value creation	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	12 bit
• Integration time, parameterizable	Yes; 16.6 / 20 ms
• permissible input frequency, max.	400 Hz
• Conversion time (per channel)	1 ms
• Time constant of the input filter	0.38 ms
• Basic execution time of the module (all channels released)	1 ms
Settling time	
• for resistive load	0.6 ms
• for capacitive load	1 ms
• for inductive load	0.5 ms

Encoder	
Connection of signal encoders	
• for voltage measurement	Yes
• for current measurement as 2-wire transducer	Yes; with external supply
• for current measurement as 4-wire transducer	Yes
• for resistance measurement with two-wire connection	Yes; Without compensation of the line resistances
• for resistance measurement with three-wire connection	No
• for resistance measurement with four-wire connection	No
Connectable encoders	
• 2-wire sensor — Permissible quiescent current (2-wire sensor), max.	Yes 1.5 mA
Errors/accuracies	
Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input area), (+/-)	0.06 %
Output ripple (based on output area, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output area), (+/-)	0.06 %
Operational limit in overall temperature range	
• Voltage, relative to input area, (+/-)	1 %
• Current, relative to input area, (+/-)	1 %
• Resistance, relative to input area, (+/-)	1 %
• Voltage, relative to output area, (+/-)	1 %
• Current, relative to output area, (+/-)	1 %
Basic error limit (operational limit at 25 °C)	
• Voltage, relative to input area, (+/-)	0.8 %; Linearity error +/- 0.06 %
• Current, relative to input area, (+/-)	0.8 %; Linearity error +/- 0.06 %
• Resistance, relative to input area, (+/-)	0.8 %; Linearity error +/- 0.2%
• Resistance thermometer, relative to input area, (+/-)	0.8 %
• Voltage, relative to output area, (+/-)	0.8 %
• Current, relative to output area, (+/-)	0.8 %
Interference voltage suppression for $f = n \times (f_1 \pm 1\%)$, f_1 = interference frequency	

• Series mode interference (peak value of interference < rated value of input range), min.	30 dB
• Common mode interference, min.	40 dB
Interfaces	
Number of USB interfaces	0
Number of 20 mA interfaces (TTY)	0
Number of RS 232 interfaces	0
Number of RS 422 interfaces	0
Number of parallel interfaces	0
Number of other interfaces	1; Ethernet, 2-port switch, 2*RJ45
1st interface	
Interface type	Integrated RS 485 interface
Physics	RS 485
Isolated	Yes
Power supply to interface (15 to 30 V DC), max.	200 mA
Functionality	
• MPI	Yes
• DP master	Yes
• DP slave	Yes
• Point-to-point connection	No
MPI	
• Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes
DP master	
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes

— Equidistance mode support	Yes
— Isochronous mode	No
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Number of DP slaves that can be simultaneously activated/deactivated, max.	8
— Direct data exchange (slave-to-slave communication)	Yes; As subscriber
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
DP slave	
• Transmission rate, max.	12 Mbit/s
• Automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; Only with active interface
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2nd interface	
Interface type	PROFINET
Physics	Ethernet RJ45
Isolated	Yes
Integrated switch	Yes
Number of ports	2
Automatic detection of transmission speed	Yes; 10/100 Mbit/s
Autonegotiation	Yes

Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Media redundancy	
• supported	Yes
• Switchover time on line break, typically	200 ms; PROFINET MRP
• Number of stations in the ring, max.	50
Functionality	
• MPI	No
• DP master	No
• DP slave	No
• PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
• PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
• Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
— Number of HTTP clients	5
PROFINET IO Controller	
• Transmission rate, max.	100 Mbit/s
• Number of connectable IO devices, max.	128
• Max. number of connectable IO devices for RT — of which in line, max.	128
• Number of IO devices with IRT and the option "high flexibility" — of which in line, max.	61
• Number of IO Devices with IRT and the option "high performance", max. — of which in line, max.	64
• IRT	Yes
• Shared device	Yes
• Prioritized startup — Number of IO Devices, max.	32
• Activation/deactivation of IO Devices — Maximum number of IO devices that can be activated/deactivated at the same time.	8
• IO Devices changing during operation (partner ports), supported — Max. number of IO devices per tool	Yes 8
• Device replacement without swap medium	Yes
• Send cycles	250 µs, 500 µs, 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
• Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, Technical Data" for more details)

Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	Yes; OB 61
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 10, max. number of instances: 32
— Isochronous mode	No
— Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
— Number of IO controllers with shared device, max.	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
• acyclic transmission	Yes
• Cyclic transmission	Yes
Open IE communication	
• Number of connections, max.	8
• Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
• Keep-alive function, supported	Yes
Isochronous mode	
Isochronous operation (application synchronized up to terminal)	Yes; For PROFINET only

Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
• supported	Yes
• Number of GD loops, max.	8
• Number of GD packets, max.	8
• Number of GD packets, transmitter, max.	8
• Number of GD packets, receiver, max.	8
• Size of GD packets, max.	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
• supported	Yes
• User data per job, max.	76 byte
• User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• As client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5-compatible communication	
• supported	Yes; via CP and loadable FC
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length for connection type 01H, max.	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
— Several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	8
— Data length, max.	1 472 byte
Web server	
• supported	Yes
• Number of HTTP clients	5
• User-defined websites	Yes

PROFINET CBA (at set setpoint communication load)

• Setpoint for the CPU communication load	50 %
• Number of remote interconnection partners	32
• Number of functions, master/slave	30
• Total of all Master/Slave connections	1 000
• Data length of all incoming connections master/slave, max.	4 000 byte
• Data length of all outgoing connections master/slave, max.	4 000 byte
• Number of device-internal and PROFIBUS interconnections	500
• Data length of device-internal und PROFIBUS interconnections, max.	4 000 byte
• Data length per connection, max.	1 400 byte

Remote interconnections with acyclic transmission

— Sampling frequency: Sampling time, min.	500 ms
— Number of incoming interconnections	100
— Number of outgoing interconnections	100
— Data length of all incoming interconnections, max.	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
— Data length per connection, max.	1 400 byte

Remote interconnections with cyclic transmission

— Transmission frequency: Transmission interval, min.	10 ms
— Number of incoming interconnections	200
— Number of outgoing interconnections	200
— Data length of all incoming interconnections, max.	2 000 byte
— Data length of all outgoing interconnections, max.	2 000 byte
— Data length per connection, max.	450 byte

HMI variables via PROFINET (acyclic)

— Number of stations that can log on for HMI variables (PN OPC/iMap)	3; 2x PN OPC/1x iMap
— HMI variable updating	500 ms
— Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte

PROFIBUS proxy functionality

— supported	Yes
— Number of linked PROFIBUS devices	16
— Data length per connection, max.	240 byte; Slave-dependent

Number of connections	
• overall	12
• usable for PG communication	11
— reserved for PG communication	1
— Adjustable for PG communication, min.	1
— Adjustable for PG communication, max.	11
• usable for OP communication	11
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
• usable for S7 basic communication	8
— Reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	8
• usable for S7 communication	10
— reserved for S7 communication	0
— Adjustable for S7 communication, min.	0
— Adjustable for S7 communication, max.	10
• Max. total number of instances	32
• usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.

S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
• Force, variables	Inputs, outputs
• Number of variables, max.	10

Diagnostic buffer	
• present	Yes
• Number of entries, max.	500
— can be set	No
— Of which powerfail-proof	100; Only the last 100 entries are retained
• Number of entries readable in RUN, max.	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
• Can be read out	Yes
Diagnostics indication LED	
• Status indicator digital output (green)	Yes
• Status indicator digital input (green)	Yes
Integrated Functions	
Number of counters	4; See "Technological Functions" manual
Counter frequency (counter) max.	60 kHz
Frequency measurement	Yes
Number of frequency meters	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
Integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Galvanic isolation	
Galvanic isolation digital inputs	
• Galvanic isolation digital inputs	Yes
• between the channels	No
• between the channels and the backplane bus	Yes
Galvanic isolation digital outputs	
• Galvanic isolation digital outputs	Yes
• between the channels	Yes
• between the channels, in groups of	8
• between the channels and the backplane bus	Yes
Galvanic isolation analog inputs	
• Galvanic isolation analog inputs	Yes; common for analog I/O
• between the channels	No
• between the channels and the backplane bus	Yes
Galvanic isolation analog outputs	
• Galvanic isolation analog outputs	Yes; common for analog I/O
• between the channels	No

• between the channels and the backplane bus	Yes
Permissible potential difference	
between different circuits	75V DC/60V AC
between inputs and MANA (UCM)	8 V DC
between MANA and M internally (UISO)	75V DC/60V AC
Isolation	
Isolation checked with	600 V DC
Ambient conditions	
Ambient temperature in operation	
• Min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
programming	
• Command set	see instruction list
• Nesting levels	8
• System functions (SFC)	see instruction list
• System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
• User program protection/password protection	Yes
• Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	730 g
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