




4M 变更申请书 (用于客户承认)

Requisition of 4M change (Use for customer approval)

短期 Short term 长期 Long term

客户名称 Customer: **FOR ALL**

变更编号 Change Number: P-21-00083

料号 P/N	L17158706/ L17159706 L17158806/ L17159806	变更时间 Change Time	Immediate Change
品名 Name	D-sub Series	变更场所 Change Place	Amphenol
变更理由 Change Reason	The slotted screw is easy to produce burr during the manufacturing process, which affects the assembly efficiency.		
变更项目 Change Item	Change the shape of screw slot from - to +.		
变更内容 Change Content: Change from slotted screw to cross screw			
变更前 Before Change		变更后 After Change	
 Slotted screw		 Cross screw	
相关资料及报告(见附件) Relevant document and report (Please see attached)		Please refer to attached torsion test report.	
品质部承认 QA approve			
客户承认 Customer approve			
客户签名 Customer Sign	<input type="checkbox"/> 同意 Agree <input type="checkbox"/> 不同意 Disagree		备注说明 Remark:

Test Report

Report NO. : R02021-21

Part Number : L17158706

Sample Qty : 2 Pcs

Sample Description : Normal

Lot Number : Sample

Test Conclusion : **PASS**

Version	Description	Date	Tester
A	First released	06/07/2021	ZH Cao

Prepared By/Date

ZH Cao

QA Engineer

Approved By/Date

William Fan

QA Manager

Test result details

1. Test Equipment

NO.:	Description	Manufacturer	Model
1	Torsion Tester	TOHNCHI	DB50U
Equipment calibration is within the validity period			

2. Environmental Conditions:

Temperature: 24.7°C Humidity: 55%RH

3. Reference Document: Applicant of Requirements

4. Test Data:

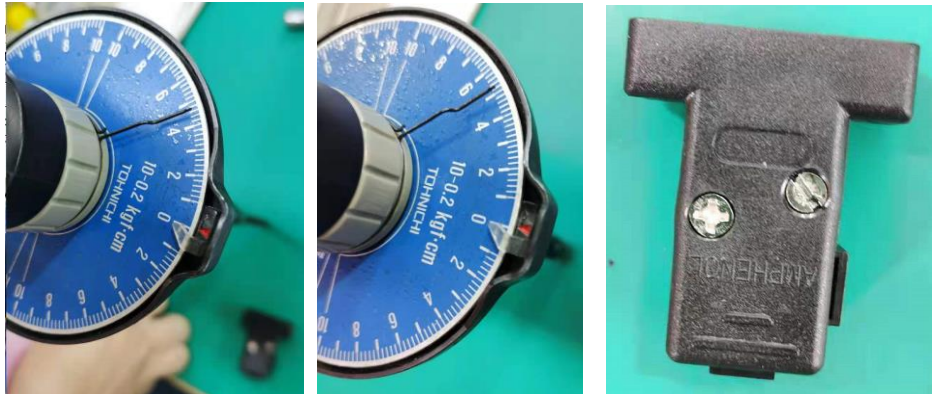
4.1 Torsion Test: 3 KGf.cm Min.

Test result: (Unit: KGf.cm)

Sample No.	1#	2#
Slotted Screw (Before change)	4.4	4.3
Cross Screw (After change)	4.6	4.6

All samples can meet the spec.

Test Photo:



*****END*****