

Miniature cutting insert, type AK HC5615

for internal recessing with radius

ATORN[®]



Application

For internal recessing with radius in the material groups of steel, stainless steel, special alloys, hard machining up to 65 HRC with high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- stable geometry for cutting insert
- innovative coating technology for universal use with extremely demanding service life requirements

Art. no.	17130 192
ISO name	AK
Shaft diameter	6 mm
Length	51 mm
Clearance length	15 mm
Radius	1 mm
Recessing width	2 mm
Programming size 2	1.6 mm
Programming size	2.8 mm
Min. bore diameter	6.1 mm
Machining direction	Right
Carbide type	HC5615
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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