

Collet chuck type ER DIN 6499

ISO 12164 (DIN 69893)

ATORN[®]

Application

For clamping tools with straight shank in ER collet chucks in accordance with DIN 6499.

Version

- Alloyed case-hardening steel, tensile strength in the core min. 950 N/mm²
- Internal coolant supply
- Case-hardened HRc 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- With Balluff chip hole
- All functional surfaces machined

Delivery

with clamping nut



Art. no.	23296 503
Tool holding device	HSK 63
Clamping nut type	ER 32
Min./max. clamping range	2-20 mm
Projecting length	100 mm
Outer diameter	50 mm
Balancing quality	G 2.5 at 25 rpm
Thread dimension	M40 x 1,5

EAN-Code

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