

Shrink-fit chucks 3°

In accordance with ISO 12164 (DIN 69893); slim version

diebold

Application:

For clamping tools with straight shank.

Execution:

- Concentricity tolerance of hollow shank taper for location hole $d1 < 0.003$ mm.
- Clamping diameter for h6 shank tolerance.
- Oxidation-free coating to prevent corrosion during dry machining and to prevent discoloration during shrinking.
- Required for internal cooling supply coolant transfer pipe no. 23715.

Delivery:

1x shrink-fit chuck 3° in accordance with ISO 12164 (DIN 69893); slim version.



Art. no.	23422 251
Brand	DIEBOLD
Manufacturer Part Number	72.573.501.250
Tool holding device	HSK 50
Clamping diameter	8 mm
Projecting length	120 mm
Outer diameter	23 mm
Tapered diameter	14 mm
Length	90 mm
Clamp in depth	36 mm
Max. adjustment travel	5 mm
Concentricity tolerance	0.003 mm
Coolant supply	Internal axial
Balancing quality	G 2.5 at 40 rpm
Gross Weight	0.580 kg
Product Group	297