

 REVISIONS

 REV
 ECO
 DESCRIPTION
 DATE
 BY
 APPR

 A1
 RELEASE NEW DRAWING
 18/OCT/18
 BROOK
 TOMMY

 A2
 ADD MORE MATERIAL NOTES
 24/OCT/18
 ROOKIE
 TOMMY

SIZE 12 CONTACTS (8 PLACES)

RECPT,

18 SZ 08 PIN, RD,

, WIDE THD

AHDM04-18-08PR

⋧

RETAINING RING - BLUE

1 1/2-18 UNEF 2A THREAD — M32 X1.5 6g THREAD

- 12.8 -

-2.5

Ø38.29±0.12

36.63^{+0.2}_{-0.0}

Ø33.8

RECOMMENDED PANEL MOUNTING HOLE

RECOMMENDED PANEL THICKNESS:1.6 TO 4.7MM

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

SHELL: ZINC ALLOY, NICKEL PLATED INSERT AND RETAINING RING: THERMOPLASTIC SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; REDUCED DIA. SEAL

3. SPECIFICATIONS:

- 3.1 OPERATING TEMPERATURE: -55°C TO +125°C.
- 3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
- 3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25°C.
- 3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
- 3.5 MATING CYCLE DURABILITY: 100 CYCLES
- 3.6 RoHS COMPLIANT
- 4. MATING PART: AHDM06-18-08S* (* = SEAL TYPE)
- 5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6. CONTACT SIZE AND WIRE RANGE:

CONTACT	MIN. INSUL	MAX. INSUL	TYPICAL	CURRENT
SIZE	O.D.	O.D.	WIRE RANGE	RATING
12	2.46 mm (.097in)	4.01 mm (.158 in)	10-14 AWG	25 AMPS

AHDM04-18-08PR PART NUMBER DESCRIPTION | ITEM | -MATERIALS LIST QUANTITY UNLESS OTHERWISE SPECIFIED SIGNATURES DATE **Amphenol** ROOKIE 24/OCT/18 ORION 24/OCT/18 Sine Systems - www.amphenol-sine.com 44724 Morley Drive Clinton Township, MI 48036 TOMMY 24/OCT/18 MATERIAL SPECIFICATIONS RECPT, 18 SZ 08 PIN, RD, WIDE THD THIS DRAWING IS SUPPLIED FOR INFORMATION ONLY, DESIGN FEATURES, SPECIFICATIONS AND PERFORMANCE DATA SHOWN HEREON ARE THE PROPERTY OF THE AMPHENOL CORPORATION NO RIGHT OF REPRODUCTION ARE IMPLIED, ALL DIMENSIONS ARE SUBJECT TO NORMAL MANUFACTURING VARIATIONS. PROCESS SPECIFICATIONS AHDM04-18-08PR C-В NEXT ASS'Y: CALE: NONE SHEET 1 OF 1

A Series™ - Contact Size 12 Options (Works with: AHD-6, ATP, ATHD, DuraMate and PanelMate Series)

Machined Contacts, Sockets & Pins				
Part Number	Description	Size	AWG	Туре
*AT60-204-12141-10	Male Contact - Pin, Nickel-plated	12	10-12	Machined
*AT62-203-12141-10	Female Contact - Socket, Nickel-plated	12	10-12	Machined
AT60-220-1231	Male Contact - Pin, Gold-plated	12	12-14	Machined
AT62-210-1231	Female Contact - Socket, Gold-plated	12	12-14	Machined
AT60-204-12141	Male Contact - Pin, Nickel-plated	12	12-14	Machined
AT62-203-12141	Female Contact - Socket, Nickel-plated	12	12-14	Machined

^{*}Works with ATP Series only

	DiagnosticGrade™ Machined Contacts, Sockets & Pins • Smaller AWG for Diagnostic Applications • Gold-plated • Increased Mating Cycles • Cost-effective				
	Part Number	Description	Size	AWG	Туре
Γ	65-54749	Male Contact - DiagnosticGrade™, Pin, Gold-plated	12	20	Machined
	AT62-210-1231-1820	Female Contact - DiagnosticGrade™, Socket, Gold-plated	12	20	Machined

Tooling - Machined Contacts			
Part Number	Description		
AUTK-12	Hand Crimp Tool, Size 12		
AUTK-100	Universal Heavy Duty Contact Crimping Tool Kit, Size 12/16/20		
CA-5D12	Universal Hand Crimp Tool, Size 12/16/20		
CA-5E12	Pneumatic Crimp Tool, Size 12/16/20		
M300-25A	Hand Crimp Tool used with Crimp Locator MFX-3966, Size 12, 10AWG		
MFX-3966	Contact Locator used with Hand Crimp Tool M300-25A, Size 12, 10AWG		

Contact Removal Tools (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
ATRT-100	Contact and Wedgelock Extraction Tool	
AT11-337-1205	Contact Removal Tool, Plastic, Size 12	

Sealing Plugs (For both Machined or Stamped & Formed Contacts)		
Part Number	Description	
A114017	Sealing Plug, Size 12, White	

Stamped & Formed Contacts, Sockets & Pins				
Part Number	Description		AWG	Туре
AT60-12-0244	Male Contact - Pin, Gold-plated	12	10-12	Stamped & Formed
AT62-12-0244	Female Contact - Socket, Gold-plated	12	10-12	Stamped & Formed
AT60-12-0222	Male Contact - Pin, Nickel-plated	12	10-12	Stamped & Formed
AT62-12-0222	Female Contact - Socket, Nickel-plated	12	10-12	Stamped & Formed
AT60-12-0144	Male Contact - Pin, Gold-plated	12	12-14	Stamped & Formed
AT62-12-0144	Female Contact - Socket, Gold-plated	12	12-14	Stamped & Formed
AT60-12-0166	Male Contact - Pin, Nickel-plated	12	12-14	Stamped & Formed
AT62-12-0166	Female Contact - Socket, Nickel-plated	12	12-14	Stamped & Formed

Tooling - Stamped & Formed Contacts		
Part Number	Description	
MFX-3973	Crimp Die - Size 12	
MFX-3985	Crimp Die - Svize 12, 10-12AWG -02XX Series	
ATT-12-00	Hand Crimp Tool - Size 12, 12AWG	
ATT-12-01	Hand Crimp Tool - Size 12, 10AWG	