Lubricators LOE, D series





Туре	Size	Pneur	Pneumatic connection									Press	ure		Grade of filtration				
													regula	tion ra	nge				
				1					1				[bar]		1	[µm]	1		
													0.5	0.5	2.5				
			M5	M7	G1⁄8	G1⁄4	G3⁄8	G1⁄2	G3⁄4	G1	QS4	QS6	 7	12	12	0.01	1	5	40
Service units					- / -	- / .	-,-	- , -	- , .			~					_		
FRC/FRCS	Ω.	Micro				-	-	-	_	-				-	-	-	-		-
		Mini	_	-				-	-	-	-	-			-	-	-		
		Midi	-	-	-					-	-	-			-	-	-		
	ų p	Maxi	-	-	-	-	-				-	-			-	-	-		
Service unit com	binations																		
FRC-K		Micro	-	1	1			-	1	[1	T	1	T	T	1		
	Kat	Mini	-	-			-	-	-	-	-	-	-			-	-	-	
	90	Midi	-	-	-		•		-	-	-	-	-			-	-	-	
LFR-K	9	Maxi	-	-	-	-	-			-	-	-	-			-	-	-	
LFR-K LFRS-K		Micro Mini	-	-			-	_	-		-		_			_		-	
LIKJ-K	R.O	Midi	_	-	-	-	-		_		-	-	_		-	-	-	-	
	Ĩ	Maxi	_	_	_	-	-			_	-	_	_			_	_	_	
	Ŧ	maxi						_	_					_	-				
Individual device	es																		
Filter		Micro				-	-	-	-	-				-	-	-	-		-
regulators		Mini	-	-				-	-	-	-	-			-	-	-		
LFR/LFRS		Midi	-	-	-					-	-	-			-	-	-		
	Ų	Maxi	-	-	-	-	-				-	-			-	-	-		
	[1	1	1	1	1		r	-	r	1	1	1	T	1	r	1	
Filters		Micro				-	-	-	-	-			-	-	-	-	-		-
LF	Î	Mini	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	
		Midi Maxi	-	-	-	-	-			-	-	-	-	-	-	-	-		
Fine and micro	\sim	Micro	-	_													_	-	
filters		Mini	_	-				-	-	-	-	-	-	-	-			-	-
LFMA/LFMB	Ü	Midi	_	-	-	-	-			-	-	-	_	-	_		-	-	-
,	Ų	Maxi	-	-	-	-	-				-	-	_	-	_			-	-
Active carbon		Micro	-	I	1	I	I		I		I	1	1	1	1	1	I	I	
filters		Mini	-	-				-	-	-	-	-	-	-	-	-	-	-	-
LFX	, a	Midi	-	-	-	-	-			-	-	-	-	-	-	-	-	-	-
	Ų	Maxi	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Filter		Micro	-																
combinations		Mini	-	-				-	-	-	-	-	-	-	-			-	-
LFMBA	間	Midi	-	-	-	•	•			-	-	-	-	-	-			-	-
	A	Maxi	-	-	-	-	-				-	-	-	-	-			-	-
Dueseum	_		-	-	_	1	1	[-	-	-		1	1		1	
Pressure		Micro		-		-	-	-	-	-				-	-	-	-	-	-
regulators LR/LRS		Mini Midi	-	-	-			-	-	-	-	-			-	-	-	-	-
	. Vilo	Maxi	_	-	-	-	-			-	-	-			-	-	-	-	-
	ŶŶ	ινιαλί			_			-		-	-	_		-	_		-	-	

Bowl guard

Condensate drain

Semi-automatic

Manual rotary

Plastic bowl

Fully automatic

Metal bowl guard

Size

Туре

Pressure Actuator lock Supply voltage Options → Page/ indication Internet regulator with integrated return Pilot actuated pressure regulator with integrated return **Differential pressure indicator** Rotary knob with integrated lock **Directly actuated pressure** Without pressure gauge Rotary knob with detent With pressure gauge flow function flow function 230 V AC 110 V AC 24 V DC

Service units																	
			-	-	-		-	-	-		1			1	1		£
FRC/FRCS	Micro	-				-				-	-	-	-	-	-	-	frc
	Mini		-		-						-	-	-	-	-	-	_
	Midi		-		-						-	-	-	-	-	-	
	Maxi		-		-						-	-	-			-	
Service unit con	nhination	•															
FRC-K	Micro	s 															frc
FRC-N		-	-		_			_		_		_	_		_	_	IIC
	Mini													-			
	Midi Maxi		-		-			-		-		-	-	-	-	-	
LFR-K			-		-			-		-		-	-			-	16-
	Micro	-	1			-		1	-	-	_						lfr
LFRS-K	Mini		-		-			-				-	-	-	-	-	_
	Midi		-		-			-				-	-	-	-	-	-
	Maxi		-		-			-				-	-			-	
Individual devic	00																
Filter	Micro	-				-				-	-	-	-	_	-	_	lfr
regulators		-				-				-							ur
	Mini		-		-						-	-	-	-	-	-	_
LFR/LFRS	Midi		-								-	-	-	-	-	-	-
	Maxi		-		-						-	-	-			-	
Filters	Micro	-				-	-	-	-	-	_	-	-	-	-	-	lf
LF	Mini		-		-		-	-	_	_	_	_	_	_	_	_	
	Midi		_		_		-	-	_	-	_	_	-	_	_	_	
	Maxi		-		_		-	-	_	-	-	_	-	_	_	-	
Fine and micro	Micro	_															lfma, lfmb
filters	Mini		_		_		-	-	_	-	_	_	-	_	_		
LFMA/LFMB	Midi		_		_		-	-	_	_	-	_	-	_	_		-
	Maxi		_		_		-	-	_	-	-	_	_	-	-		_
Active carbon	Micro	-		_		_											lfx
filters	Mini		-	-	-	-	-	-	-	_	-	_	-	-	-	-	-
LFX	Midi		_	-	_	_	-	-	_	-	-	_	_	-	-	-	-
	Maxi		_	-	_	_	-	-	_	_	-	_	_	-	-	-	-
Filter	Micro	-	I	1	1	1	1	1	1	I	I	I	I	ļ	ļ	I	lfmba
combinations	Mini		-		-		-	-	-	_	-	_	-	-	-		-
LFMBA	Midi		_		_		-	-	_	_	-	_	_	-	-		_
	Maxi		-		_		-	-	_	-	-	_	-	-	-		
			1		1		1	1	1	1	1	1	1	I	1		1
Pressure	Micro	-	-	-	-	-				-	-	-	-	-	-	-	lr
regulators	Mini	-	-	-	-	-					-	_	-		-	-	4
LR/LRS	Midi	_	_	-	_	_					-	_	_		-		
·	Maxi	_	-	-	_	_					-	_	-	-		_	-
		1	1	1	1	1					1	1	1		-		<u> </u>

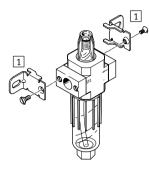
Туре		Size	connection								Pressure regulation range [bar]			
													0.5	0.5
			M5	M7	G1⁄8	G1⁄4	G3⁄8	G1⁄2	G¾	G1	QS4	QS6	7	12
Individual devic	es		1											
Pressure		Micro	-	1	1	1			1		1	1	1	1
regulators		Mini	-	-	-		-	-	-	-	-	-		
LRB/LRBS	000	Midi	-	-	-	-		-	-	-	-	-		
Dueseum		Maxi	-											
Pressure		Micro	-			_	-		1				-	-
regulator		Mini	-	-	-			-	-	-	-	-		
combinations LRB-K	(of o	Midi Maxi	-	-	-	-			-	-	-	-		
		Maxi	-											
Lubricators		Micro				_	-	-	-	-			-	_
LUDIICALOIS		Mini	-			-	-							
LUE		Midi	-	-	-			-	-	-	-	-	-	-
	Ĩ	Maxi	-	_	_	_	-			-	-	_	-	-
	\bigcirc	Maxi	_	_	_	_	-	-	-	-	-	_	-	-
On-off valves	\sim	Micro	_											
HE		Mini	-	-				-	-	-	-	-	-	-
		Midi	-	-	-			-		-	-	-	-	-
		Maxi	_	_	_	-	_	-	-		-	-	-	_
On-off valves,	iQ.	Micro	-					_	_					
electrical		Mini	-	-				-	-	-	-	-	-	-
HEE		Midi	-	-	-					_	-	_	-	-
		Maxi	-	_	_	_	-				-	-	_	_
On-off valves,		Micro	-											
pneumatic		Mini	-	-				-	-	-	-	-	-	-
HEP		Midi	-	-	-					_	-	_	-	-
		Maxi	_	_	_	_	-				_	_	-	-
Soft-start		Micro	-	1	1	1	1	1	1	1	1	1	1	1
valves		Mini	-	-			-	-	-	-	-	-	-	-
HEL	No start	Midi	-	-	-		-	-	-	-	-	-	-	-
		Maxi	-	-	-	-	-				-	-	-	-
	·		·	·	•	·				·	·	<u> </u>	·	·
Membrane air		Micro	-											
dryers		Mini	-											
LDM1		Midi	_											
	\cdot	Maxi	-	-	-	-	-				-	-	-	-
	1		Т											
Branching		Micro	-	1	Т	T				1	1	Т	1	1
modules		Mini	-	-				-	-	-	-	-	-	-
FRM		Midi	-	-	-					-	-	-	-	-
		Maxi	-	-	-	-	-				-	-	-	-
Distributor		Micro	-	-	-	-	-	-	-	-	-	-	-	-
block		Mini	-	-	-	-	-	-	-	-	-	-	-	-
FRZ		Midi	-	-	-	-	-	-	-	-	-	-	-	-
		Maxi	-	-	-	-	-	-	-	-	-	-	-	-

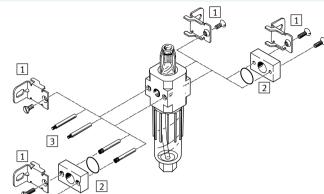
Туре	Size	Bowl guard Pressure indication Actuator lock Supply voltage			Options		→ Page/ Internet						
		Metal bowl guard	Plastic bowl	With pressure gauge	Without pressure gauge	Rotary knob with detent	Rotary knob with integrated lock	24 V DC	110 V AC	230 V AC	Non-return function	Pressure switch	
Individual devi	ces												
Pressure	Micro	-											lrb
regulators	Mini	-	-	-				-	-	-	-	-	
LRB/LRBS	Midi	-	-	-				-	-	-	-	-	
	Maxi	-	-										
Pressure	Micro	-											lrb
regulator	Mini	-	-	-			-	-	-	-	-	-	1
combinations	Midi	-	-	-			-	-	-	-	-	-	
LRB-K	Maxi	-	-	ı				u.	u.		u.		1
			_		-				1				
Lubricators	Micro	-		-		-	-	-	-	-	-	-	6
LOE	Mini		-	-		-	-	-	-	-	-	-	_
	Midi		-	-		-	-	-	-	-	-	-	
	Maxi		-	-		-	-	-	-	-	-	-	
On-off valves	Micro	-											he
HE	Mini	-	-	-			-	-	-	-	-	-	
	Midi	-	-	-			-	-	-	-	-	-	
	Maxi	-	-	-			-	-	-	-	-	-	
On-off valves,	Micro	-				4							hee
electrical	Mini	-	-	-		-	-				-	-	-
HEE	Midi	-	-	-		-	-				-	-	
	Maxi	_	-	-		-	-				-	-	
On-off valves,	Micro	-											hep
pneumatic	Mini	-	-	-		-	-	-	-	-	-	-	
HEP	Midi	-	-	-		-	-	-	-	-	-	-	1
	Maxi	-	-	-		-	-	-	-	-	-	-	1
Soft-start	Micro	-	1	1	1	1	1	1	1	1	1	1	hel
valves	Mini	-	-	-		-	-	-	-	-	-	-	1
HEL	Midi	-	-	-		-	-	-	-	-	-	-	1
	Maxi	-	-	-		-	-	-	-	-	-	-	1
Membrane air	Micro	-											ldm1
dryers	Mini	-											-
LDM1	Midi	-	1	1	1	1	1	1	1	1	1	1	-
	Maxi		-	-		-	-	-	-	-	-	-	
Branching	Micro	_											frm
modules	Mini	_	-	-		-	-	-	-	-			
FRM	Midi	-	_	-	-	_	_	_	_	_			-
	Maxi	_	_	_	-	_	_	_	_	_		-	1
Distributor	Micro	_	_	_	-	_	_	_	_	_	-	-	frz
block	Mini			_	-								112
FRZ	Midi	-	-			-	-	-	-	-	-	-	-
1114		-	-	-		-	-	-	-	-	-	-	-
	Maxi	-	-	-		-	-	-	-	-	-	-	1

Lubricators LOE, D series, metal design Peripherals overview

Micro

Individual unit with connection plates, connection size G1/8, QS4 or QS6





Individual unit without connection plates, for service unit combination

Mounting attachments and accessories					
	Individual unit		Combination		→ Page/
	with connection	with connection without connection		without connection	Internet
	plates	plates	plates	plates	
1 Mounting bracket HFOE					hfoe-d
2 Connecting plate kit PBL	-		_		pbl
3 Threaded pin FRB	-	-			frb-d

Mini/Midi/Maxi

Individual unit with connection plates Individual unit without connection plates, for service unit combination ÍØ 0 00 000 1 2 2 Mounting attachments and accessories

	Individual unit		Combination		→ Page/
	with connection without connection		with connection	without connection	Internet
	plates	plates	plates	plates	
1 Mounting bracket	-				hfoe-d
HFOE	-	-	-	_	
2 Threaded pin (included in scope of delivery)	_	_			frb-d
FRB	_	_	-	-	

connection thread M5 or M7 in housing

Lubricators LOE, D series, metal design

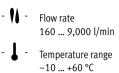
	LOE		- 1/4	- D	-	MIDI
Basic fu	inction					
LOE	Lubricator	-				
		1				
Pneuma	atic connection					
MINI/M	IDI/MAXI					
	Without connecting plates]				
MICRO						
M5	Connecting thread M5 in housing					
M7	Connecting thread M7 in housing					
1⁄8	Connecting plates with connecting thread G1/8					
QS4	Connecting plates with push-in connector QS-4					
QS6	Connecting plates with push-in connector QS-6					
MINI	7					
1⁄8	Connecting plates with connecting thread G1/8					
1/4	Connecting plates with connecting thread G1/4					
3⁄8	Connecting plates with connecting thread G3⁄8					
MIDI	1					
1⁄4	Connecting plates with connecting thread G1⁄4					
3⁄8	Connecting plates with connecting thread G3⁄8					
1/2	Connecting plates with connecting thread G1/2					
3⁄4	Connecting plates with connecting thread G ³ / ₄					
MAXI						
1/2	Connecting plates with connecting thread G1/2	-				
3/4	Connecting plates with connecting thread G ³ / ₄	-				
1	Connecting plates with connecting thread G1					
Series		1				
D	Series]				
Size						
MICRO	Grid dimension 25 mm (without connecting plates)					
MINI	Grid dimension 40 mm (without connecting plates)	1				
MIDI	Grid dimension 55 mm (without connecting plates)	1				
MAXI	Grid dimension 66 mm (without connecting plates)	1				

Lubricators LOE, D series, metal design

Technical data

Function





Operating pressure 0 ... 16 bar



The proportional lubricator adds a precision adjustable quantity of oil to the compressed air stream. The pressure drop that occurs when air flows through a Venturi nozzle is used to convey oil from the container

to the drip cap. From here, the oil drips into the air duct directly behind the proportional valve, where it is atomised. The oil mist component is proportional to the compressed air flow rate.

- Proportional lubricator with precision oil metering
- Reduces wear on drive units subject to high loading
- High flow rate
- Quick and easy oil top-up
- Robust metal housing
- Transparent lubricator bowl with metallic bowl guard

The following oils are recommended for Festo components: Viscosity range to ISO 3448, ISO class VG 32

- Festo special oil → 14
- ARAL Vitam GF 32
- BP Energol HLP 32
- Esso Nuto H 32
- Mobil DTE 24 • Shell Tellus Oil DO 32

General technical data Size Micro Midi Mini Maxi M5²⁾, M7²⁾, G¹/8, QS-4³⁾, Pneumatic connection 1, 2¹⁾ G1/8, G1/4, G3/8, -4) G1/4, G3/8, G1/2, G3/4, -4) G¹/2, G³/4, G1, -⁴) OS-6³⁾ Proportional standard mist lubricator Design Type of mounting Via accessories In-line installation Mounting position Vertical ±5° Compressed air according to ISO 8573-1:2010 [7:4:4] Air purity class at the output Inert gases Bowl guard Metal bowl guard Minimum flow for lubricator [l/min] 3 3 8 10 operation [cm³] 45 110 100 Max. oil capacity 6.5

1) Connecting plates with connecting thread

Without connecting plates, connecting thread in housing 2)

Connecting plates with push-in connector 3)

4) Without connecting plates.

Note: This product conforms to ISO 1179-1 and to ISO 228-1 •

FESTO

32 mm²/s (= cSt) at 40 °C

Standard nominal flow rate ¹⁾ qnN [l/min]				
Size	Micro				
Pneumatic connection 1, 2	M5	M7	G1⁄8	QS-4	QS-6
LOE	200	430	410	160	330

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

Standard nominal flow rate q _{nN} ¹⁾ [l/min]											
Size	Mini			Midi				Maxi			
Pneumatic connection 1, 2	G1⁄8	G1⁄4	G3⁄8	G1⁄4	G3⁄8	G1⁄2	G3⁄4	G1⁄2	G3⁄4	G1	
LOE	1,300	2,300	2,700	2,800	5,500	6,100	6,300	8,300	8,400	9,000	

1) Measured at p1 = 6 bar and $\Delta p = 1$ bar.

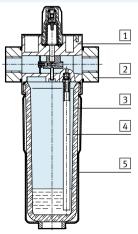
Operating and environment	al condition	5									
Size		Micro	Mini	Midi	Maxi						
Operating pressure	[bar]	1 10	0 16								
Operating medium		Compressed air in accordance with ISO 8573-1:2010 [7:4:4]									
		Inert gases									
Note on operating/pilot med	ium	Operation with lubricated medium possible (in which case lubricated operation will always be required)									
Ambient temperature	[°C]	-10 +60									
Temperature of medium	[°C]	-10 +60									
Storage temperature	[°C]	-10 +60									
Corrosion resistance class C	RC ¹⁾	2									
Maritime classification		See certificate (pneumatic cor	nection G1⁄8 G1) ²⁾								

1) Corrosion resistance class CRC 2 to Festo standard FN 940070 Moderate corrosion stress. Indoor applications in which condensation may occur. External visible parts with primarily decorative requirements for the surface and which are in direct contact with the ambient atmo-sphere typical for industrial applications.
Additional information www.festo.com/sp → Certificates.

Weight [g]						
Size	Micro		Mini	Midi	Maxi	
	Connecting	Connecting			Connection	Connection
	thread	plate			G1⁄2, G3⁄4	G1
LOE	39	59	270	630	1,100	1,200

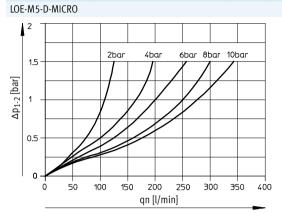
84	- t	er	ial	lc
111	αι	eı	a	ເວ

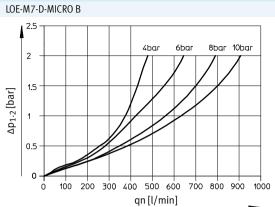
Sectional view

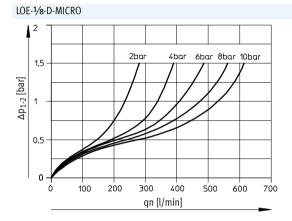


Size	Micro	Mini/Midi/Maxi
1 Housing	Die-cast aluminium	Die-cast zinc/aluminium
2 Connecting plates	Wrought aluminium alloy	Die-cast zinc/aluminium
3 Bowl	PC	
4 Tubing	PE	
5 Metal bowl guard	-	Wrought aluminium alloy
– Seals	NBR	
Note on materials	RoHS-compliant	

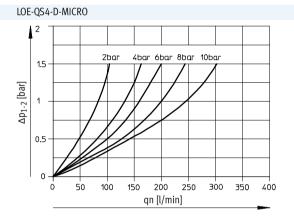
Standard flow rate qn as a function of the differential pressure $\Delta p1-2$



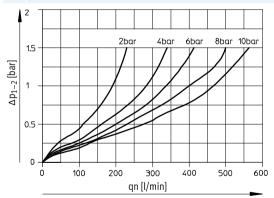




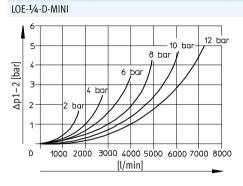




LOE-QS6-D-MICRO



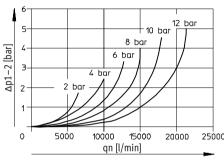
Standard flow rate qn as a function of the differential pressure $\Delta p1-2$



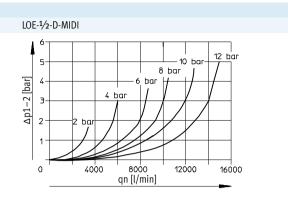
LOE-1-D-MAXI

Dimensions – Micro

B2



B1



5000 2 in]	ooo 25000 ─── ►
┥	2 25

25 ОĔ Б 26 4 Ι_Ξ **→** ~96 **=©** 12 min.60

Download CAD data → www.festo.com

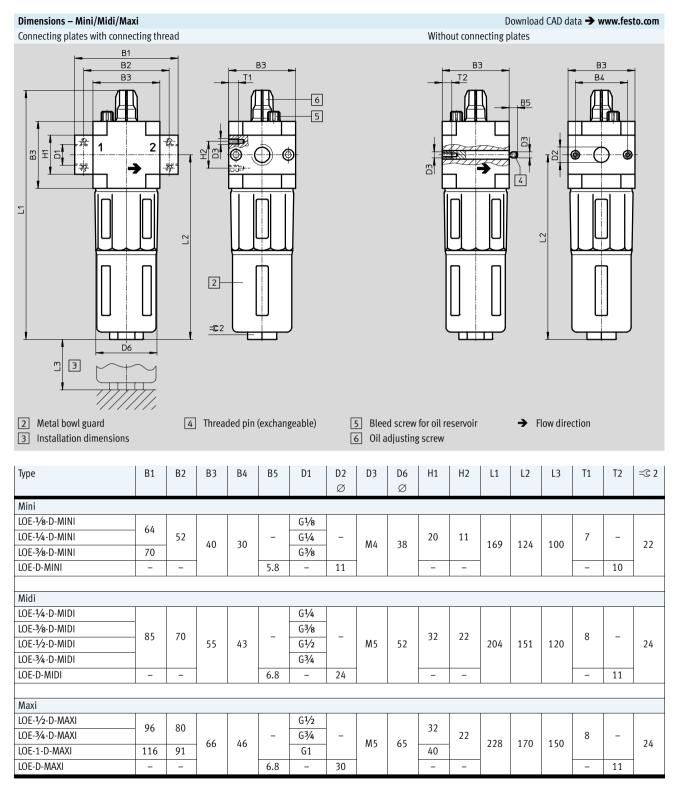
→ Flow direction

Туре	B1	B2	D1	H1
LOE-M5-D-MICRO	25		M5	
LOE-M7-D-MICRO B	25	-	M7	-
LOE-1/8-D-MICRO			G1⁄8	
LOE-QS4-D-MICRO	45		QS-4	~8
LOE-QS6-D-MICRO		~2.5	QS-6	~10

Note: This product conforms to ISO 1179-1 and to ISO 228-1

Lubricators LOE, D series, metal design

Technical data



● Note: This product conforms to ISO 1179-1 and to ISO 228-1

Ordering data	a – Micro		
Size	Connection	Part No.	Туре
Without conn	ecting plates, connectin	g thread in hou	sing
Micro	M5	526309	LOE-M5-D-MICRO
	M7	534188	LOE-M7-D-MICRO-B
Connecting p	lates with connecting th	read	
Micro	G1⁄8	526310	LOE-1/8-D-MICRO
Connecting p	lates with push-in conne	ector	
Micro	QS-4	526313	LOE-QS4-D-MICRO
	QS-6	526314	LOE-QS6-D-MICRO
Ordering data	a – Mini/Midi/Maxi		

Ordering data – Mini/Midi/Maxi			
Size	Connection	Part No.	Туре
Without conr	ecting plates		
Mini	-	192575	LOE-D-MINI
Midi	-	192576	LOE-D-MIDI
Maxi	-	192577	LOE-D-MAXI
Connecting p	lates with connecting thr	ead	
Mini	G1⁄8	159620	LOE-1/8-D-MINI
	G1⁄4	159621	LOE-1/4-D-MINI
	G3⁄8	162680	LOE-3/8-D-MINI
Midi	G1⁄4	186479	LOE-1/4-D-MIDI
	G3⁄8	159586	LOE-¾-D-MIDI
	G1/2	159587	LOE-1/2-D-MIDI
	G3⁄4	162681	LOE-3/4-D-MIDI
Maxi	G1/2	186480	LOE-1/2-D-MAXI
	G3⁄4	159622	LOE-3/4-D-MAXI
	G1	159623	LOE-1-D-MAXI

Lubricators LOE, D series

Special oil



Ordering data		
Scope of delivery	Part No.	Туре
1 litre	152811	OFSW-32