

**15°, 30°, 45°, 60°, 75° chamfer cutters and variable x°**  
for milling inserts AP.. 1003..



**Application**

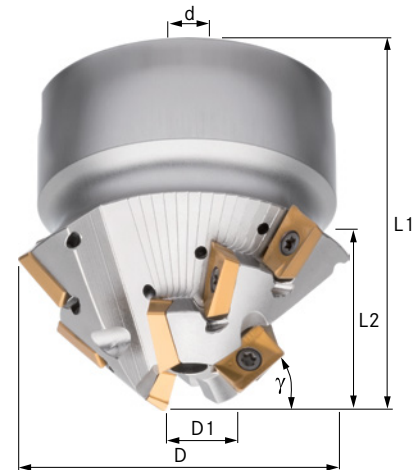
Universal use for rough cutting of chamfers. Ideal for preliminary machining of welding seams. Recess formation possible thanks to indexable insert tolerances; improved finish can be achieved using APHT indexable inserts.

**Version**

- nickel-plated support
- any required chamfer angle is available (minimum acceptance 2 pieces)
- clamping screw tightening torque (indexable insert) M2.5 = 1.2 Nm

**Delivery**

Supplied with clamping screws and wrench



<b>Art. No.</b>	<b>16055 115</b>
<b>Chamfer angle</b>	15 Degree
<b>Max. cutting edge diameter</b>	70 mm
<b>Min. cutting edge diameter</b>	17 mm
<b>Max. chamfer width</b>	27 mm
<b>Max. chamfer height</b>	7 mm
<b>Max. chamfer length</b>	27.5 mm
<b>Length</b>	50 mm
<b>Bore diameter</b>	22 mm
<b>Number of cutting edges</b>	3 PCS
<b>Number of cutting inserts</b>	9 PCS
<b>Suitable indexable insert no.</b>	21

**EAN-Code**

4050293111668