

Miniature cutting insert, type AP HW56 15

For copy and longitudinal turning

ATORN[®]



Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry, ideal for inside turning
- Extremely sharp blades ensure process reliability for cutting

Art. no.	17120 848
Shaft diameter	3 mm
ISO name	AP
Length	39 mm
Clearance length	10 mm
Radius	0.2 mm
Programming size 2	0.7 mm
Programming size	1.3 mm
Min. bore diameter	3.1 mm
Machining direction	Left
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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