

Miniature cutting insert, type AC HC56 15

for chamfering and longitudinal internal boring

ATORN[®]

Application

For chamfering and longitudinal boring in the material groups of steel, stainless steel, special alloys, hard machining up to 65 HRC with high cutting speeds and medium cutting conditions.

Version

- solid carbide cutting insert, 90° chamfer angle with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- universal geometry for chamfering and longitudinal internal boring
- innovative coating technology for universal use with extremely demanding service life requirements



Art. no.	17127 144
ISO name	AC
Shaft diameter	4 mm
Length	51 mm
Clearance length	15 mm
Radius	0.2 mm
Programming size	1.7 mm
Programming size 2	0.8 mm
Edge depth	0.4 mm
Min. bore diameter	4.1 mm
Machining direction	Right
Carbide type	HC56 15
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

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