

Solid carbide TiALCN high-performance reamer

for universal use up to 1300N/mm²

ORION[®]

Application:

for cutting H7 fit tolerances **in through holes** on modern CNC machines with steady tool and workpiece clamping up to 1300 N/mm².



Advantage:

- innovative cutting geometry ensures excellent dimensional accuracy and process reliability for very high cutting parameters
- high-quality solid carbide cutting material and coating ensure a very long service life
- Internal cooling ensures optimum chip removal

Art. no.	11734 252
Brand	ORION
Manufacturer Part Number	11734252
Cutting edge diameter	8.01 mm
Tolerance of fit	H7
Type	HPC UNI
Suitable for through hole	Yes
Suitable for blind hole	No
Form	B
Groove type	Left-hand twist, 7-8°
Number of cutting edges	6 PCS
Surface	TiALCN
Cutting material	SC
Projecting length	60 mm
Length	100 mm
Shank diameter	8 mm
Coolant supply	Internal
Min./max. diameter	3.97-20 mm
Gross Weight	0.068 kg
Product Group	1BL

EAN

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