

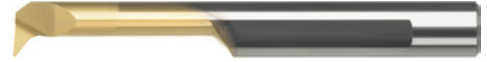
Miniature cutting insert, type AQ HC5640

For copy and longitudinal turning

ATORN[®]

Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.



Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Tough cemented carbide grade ensures a broad scope of application
- Stable geometry, ideal for inside turning
- Ideal for use with low-performance machines and unstable cutting conditions

Art. No.	17121 108
Shaft diameter	4 mm
ISO name	AP
Length	51 mm
Clearance length	22 mm
Radius	0.2 mm
Programming size 2	0.8 mm
Programming size	1.8 mm
Min. bore diameter	4.1 mm
Machining direction	Right
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

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