Thread boring bar, internal, right, with internal cooling for holding thread turning inserts for internal machining



Application

For female thread machining for thread turning inserts.

■ precision-engineered steel support, burnished and hardened, with 1.5° pitch angle

Advantage

- top-quality and wear-resistant steel support with high-strength clamping screw
- precision-engineered insert seat provides extremely precise threads and excellent finish
- internal cooling for excellent process reliability and good chip removal

Art. No.	17747 050	
ISO name	SIR/L 0016 P16B	
Suitable for indexable insert size	16	
Min. bore diameter	19 mm	
Cutting edge diameter	16 mm	
Shaft diameter	20 mm	
Length	170 mm	
Programming size	11.7 mm	
Immersion depth	40 mm	
Coolant supply	Internal	
Tool design	Right	



4050293209297



