Miniature cutting insert, type AF HW5615

for axial recessing

Application

For axial recessing in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

Version

solid carbide cutting insert with inner cooling

Advantage

- very hard cemented carbide type ensures low wear
- sturdy geometry for axial cutter insert
- extremely sharp cutting edges ensure cutting with process reliability

| Art. no. | 17131 224 |
|--------------------------|------------------------------------|
| Shaft diameter | 6 mm |
| ISO name | AF |
| Length | 58 mm |
| Clearance length | 30 mm |
| Recessing width | 3 mm |
| Plunge depth | 6 mm |
| Programming size | 2.95 mm |
| Min. bore diameter | 8 mm |
| Machining direction | Right |
| Carbide type | HW5615 |
| Material to be processed | Stainless steel, Non-ferrous metal |

EAN-Code

4050293379235



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