



the sensor people





Part no.: 50116296 BCL 301i SF 100 D H Stationary bar code reader











Figure can vary

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Technical data

Series BCL 300i Special design Special design Heating Functions Functions Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology Heating LED indicator Reference code comparison	
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Characteristic parameters	
MTTF 110 years	
Read data	
Code types, readable 2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional UPC	
Scanning rate, typical 1,000 scans/s	
Bar codes per reading gate, max. number 64 Piece(s)	
Optical data	
Reading distance 70 445 mm	
Light source Laser , Red	
Laser light wavelength 655 nm	
Laser class 2 , IEC/EN 60825-1:2007	
Transmitted-signal shape Continuous	
Usable opening angle (reading field opening) 60 °	
Modulus size 0.3 0.5 mm	
Reading method Line scanner with deflecting mirror	
Beam deflection By means of rotating polygon mirror wheel + deflecting mirror	
Light beam exit Lateral with deflecting mirror	
Electrical data	
Protective circuit Polarity reversal protection	
Performance data	
Supply voltage U _B 18 30 V , DC	
Power consumption, max. 27 W	



Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
terface	
/pe	MultiNet Plus , RS 485
RS 485	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8, 9 data bits
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	Adjustable
Data encoding	ASCII
ervice interface	
/ре	USB
USB	
Function	Configuration via software
onnection	
umber of connections	1 Piece(s)
Connection 1	
Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector

Mechanical data			
Design	Cubic	Cubic	
Dimension (W x H x L)	103 mm x 44 mm x 96 mm	103 mm x 44 mm x 96 mm	
Housing material	Metal , Diecast aluminum		
Lens cover material	Glass		
Net weight	370 g		
Housing color	Black Red		
Type of fastening	Dovetail grooves Fastening on back Via optional mounting device		

32 -pin

Male

Operation and display		
Type of display	LED Monochromatic graphic display, 128 x 32 pixels	
Number of LEDs	2 Piece(s)	
Type of configuration	Via web browser	

No. of pins

Type



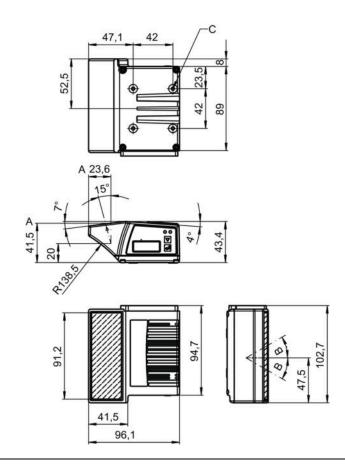
Environmental data			
Ambient temperature, operation	-35 40 °C		
Ambient temperature, storage	-20 70 °C		
Relative humidity (non-condensing)	0 90 %		

Certifications		
Degree of protection	IP 65	
Protection class	III	
Certifications	c UL US	
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6	
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea	
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb	
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc	

Classification		
Customs tariff number	84719000	
eCl@ss 8.0	27280102	
eCl@ss 9.0	27280102	
ETIM 5.0	EC002550	
ETIM 6.0	EC002550	

Dimensioned drawings

All dimensions in millimeters





A Optical axis

B Deflection angle of the laser beam: \pm 30 $^{\circ}$

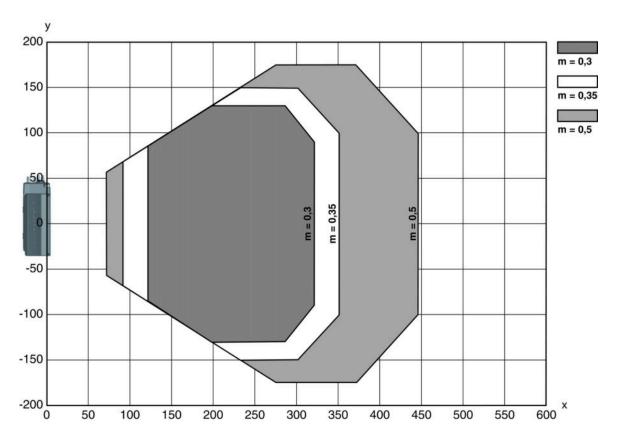
C M4 thread (5 deep)

Electrical connection

Connection 1		
Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface	
Type of connection	Plug connector	
No. of pins	32 -pin	
Туре	Male	

Diagrams

Reading field curve



- Reading field distance [mm] Reading field width [mm]



Operation and display

LEDs

LED	LED Display		Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle: BCL: bar code reader	
xxxx	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP	
YY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)	
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)	
AAA	Beam exit: 100: lateral 102: front	
ВВ	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window	
CCCC	Functions: F007: optimized process data structure	

Note	
A list with all available device types can be found on the Leuze website at www.leuze.com.	



Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
 period, there is a risk of injury to the retina.
- · Do not point the laser beam of the device at persons!
- · Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light
 exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use
 the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50135243	KD PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Part no.	Designation	Article	Description
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50135248	KS PB-M12-4A- P3-050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
0.0	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

^{*} Necessary accessories, please order separately

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

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Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	·	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.



Part no.	Designation	Article	Description
S981021		Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.