



the sensor people





MLD510-XR3L Multiple light beam safety device receiver





Part no.: 66536600







Figure can vary

Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- · Operation and display
- Suitable transmitters
- · Part number code
- Accessories



Technical data

Basic data		
Series	MLD 500	
Device type	Receiver	
Special design		
Special design	Reflective element for laser alignment aid	
Functions		
Functions	Automatic restart	
Characteristic parameters		
Туре	4 , IEC/EN 61496	
SIL	3 , IEC 61508	
SILCL	3 , IEC/EN 62061	
Performance Level (PL)	e , EN ISO 13849-1	
MTTFd	204 years , EN ISO 13849-1	
PFHD	6.6E-09 per hour	
Mission time T _M	20 years , EN ISO 13849-1	
Category	4 , EN ISO 13849	
Optical data		
Number of beams	3 Piece(s)	
Beam spacing	400 mm	
Electrical data		
otective circuit Overvoltage protection Short circuit protected		
Performance data		
Supply voltage U _B	24 V , DC , -20 20 %	
Current consumption, max.	150 mA , Without external load	
Fuse	External with max. 3 A	



umber of safety-related switching outputs (OSSDs)	2 Piece(s)		
	2 FIECE(S)		
Safety-related switching outputs Type	Safaty related exitching output OSSD		
Switching voltage high, min.	Safety-related switching output OSSD 18.2 V		
Switching voltage low, max.			
Switching voltage low, max. Switching voltage, typ.	2.5 V 23 V DC 380 mA 2,200,000 µH		
Voltage type			
Current load, max.			
Load inductivity			
Load capacity	0.3 μF		
Residual current, max.	0.2 mA		
Residual current, typ.	0.002 mA		
Voltage drop	1 V		
Safety-related switching output 1			
Assignment	Connection 1, pin 2		
Switching element	Transistor , PNP		
Safety-related switching output 2			
Assignment	Connection 1, pin 4		
Switching element	Transistor , PNP		
ing			
oonse time	25 ms		
art delay time	100 ms		
nection			
nection ber of connections	1 Piece(s)		
	1 Piece(s)		
ber of connections	1 Piece(s) Connector		
ber of connections onnection 1			
ober of connections onnection 1 ype of connection	Connector		
onnection 1 ype of connection unction	Connector Machine interface		
onnection 1 ype of connection unction hread size	Connector Machine interface M12		
ber of connections connection 1 ype of connection unction hread size laterial	Connector Machine interface M12 Metal		
ber of connections connection 1 ype of connection unction hread size laterial o. of pins	Connector Machine interface M12 Metal		
ber of connections connection 1 ype of connection unction hread size laterial o. of pins lable properties	Connector Machine interface M12 Metal 5 -pin		
ber of connections connection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ.	Connector Machine interface M12 Metal 5 -pin 0.25 mm²		
onnection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ. ength of connection cable, max.	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m		
onnection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ. ength of connection cable, max.	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m		
onnection 1 ype of connection unction hread size laterial lo. of pins lable properties ermissible conductor cross section, typ. ength of connection cable, max. ermissible cable resistance to load, max.	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m		
connection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ. ength of connection cable, max. ermissible cable resistance to load, max.	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω		
connection 1 ype of connection unction hread size laterial o. of pins lable properties ermissible conductor cross section, typ. ength of connection cable, max. ermissible cable resistance to load, max. hanical data ension (W x H x L)	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω		
connection 1 type of connection unction thread size laterial o. of pins lable properties ermissible conductor cross section, typ. length of connection cable, max. ermissible cable resistance to load, max. thanical data ension (W x H x L) sing material	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 52 mm x 900 mm x 64.7 mm Metal , Aluminum		
connection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ. ength of connection cable, max. ermissible cable resistance to load, max. hanical data ension (W x H x L) sing material s cover material	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 52 mm x 900 mm x 64.7 mm Metal , Aluminum Plastic / PMMA		
connection 1 Appe of connection Apperovers Appe	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 52 mm x 900 mm x 64.7 mm Metal , Aluminum Plastic / PMMA Diecast zinc		
connection 1 ype of connection unction hread size laterial o. of pins able properties ermissible conductor cross section, typ. ength of connection cable, max. ermissible cable resistance to load, max. thanical data ension (W x H x L) sing material erial of end caps weight	Connector Machine interface M12 Metal 5 -pin 0.25 mm² 100 m 200 Ω 52 mm x 900 mm x 64.7 mm Metal , Aluminum Plastic / PMMA Diecast zinc 2,000 g		

LED

Type of display



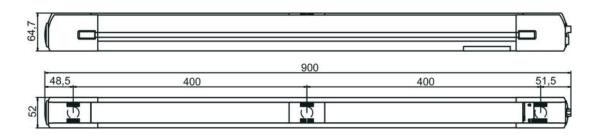
1 Piece(s)	
-30 55 °C	
-40 75 °C	
0 95 %	
_	-30 55 °C -40 75 °C

Certifications		
Degree of protection	IP 67	
Protection class	III	
Certifications	c CSA US c TÜV NRTL US TÜV Süd	
US patents	US 6,418,546 B US 7,741,595 B	

Classification	
Customs tariff number	85365019
eCl@ss 8.0	27272703
eCl@ss 9.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832

Dimensioned drawings

All dimensions in millimeters

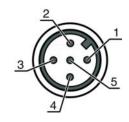


Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded



Pin	Pin assignment	Conductor color
1	+24V	Brown
2	OSSD1	White
3	0 V	Blue
4	OSSD2	Black
5	n.c.	Gray



Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.

Suitable transmitters

Part no.	Designation	Article	Description
66502600	MLD500-XT3L		Operating range: 20 70 m Number of beams: 3 Piece(s) Beam spacing: 400 mm Connection: Connector, M12, Metal, 5 -pin Special design: Integrated laser alignment aid

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device	
х	Series: 3: MLD 300 5: MLD 500	
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting	
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range	
а	Number of beams	



MLD	Multiple light beam safety device		
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)		
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)		

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50133859	KD S-M12-5A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50136146	KD S-M12-5A- P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic



Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.