

## T-1 3/4 (5mm) BI-COLOR INDICATOR LAMP

Part Number: L-59SURKMGKW

Hyper Red Mega Green

### **Features**

- Uniform light output.
- Low power consumption.
- 3 leads with one common lead.
- Long life-solid state reliability.
- RoHS compliant.

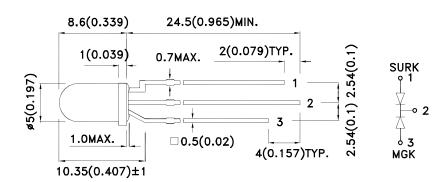
## Description

The Hyper Red source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

The Mega Green source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

## **Package Dimensions**





- 1 ANODE RED
- 2 COMMON CATHODE
- 3 ANODE GREEN

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.25(0.01") unless otherwise noted.
- 3. Lead spacing is measured where the leads emerge from the package.
  4. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

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## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
L-59SURKMGKW	Hyper Red (AlGaInP)	White Diffused	600	1200	60°
	Mega Green (AlGaInP)	Wille Dillused	80	200	

### Notes:

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
  2. Luminous intensity/ luminous Flux: +/-15%.

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Hyper Red Mega Green	650 574		nm	I==20mA
λD [1]	Dominant Wavelength	Hyper Red Mega Green	630 570		nm	I==20mA
Δλ1/2	Spectral Line Half-width	Hyper Red Mega Green	28 20		nm	I==20mA
С	Capacitance	Hyper Red Mega Green	35 15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Hyper Red Mega Green	1.95 2.1	2.5 2.5	V	I==20mA
lR	Reverse Current	Hyper Red Mega Green		10 10	uA	V <sub>R</sub> = 5V

### Notes:

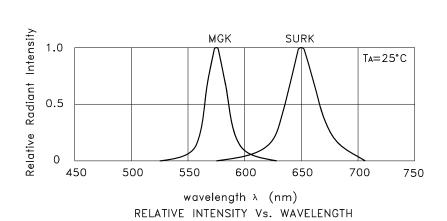
- 1.Wavelength: +/-1nm.
- 2. Forward Voltage: +/-0.1V.

### Absolute Maximum Ratings at TA=25°C

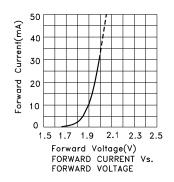
Parameter	Hyper Red	Mega Green	Units		
Power dissipation	75	75	mW		
DC Forward Current	30	30	mA		
Peak Forward Current [1]	185	150	mA		
Reverse Voltage	5				
Operating / Storage Temperature	-40°C To +85°C				
Lead Solder Temperature [2]	260°C For 3 Seconds				
Lead Solder Temperature [3]	260°C For 5 Seconds				

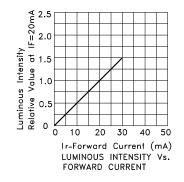
- Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. 2mm below package base. 3. 5mm below package base.

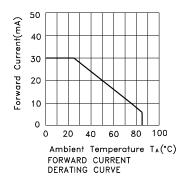
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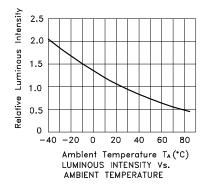


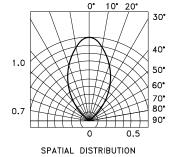
## L-59SURKMGKW Hyper Red







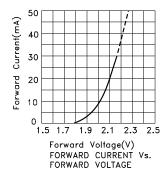


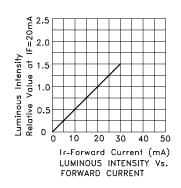


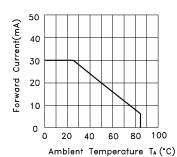
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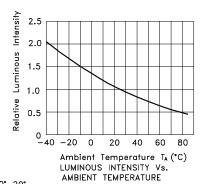
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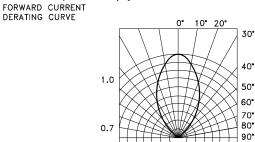
## Mega Green







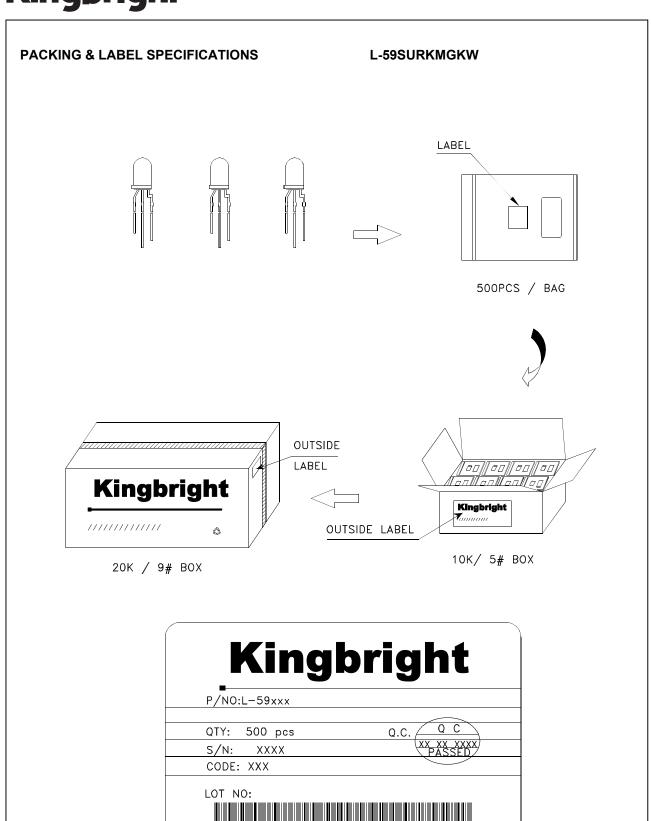




40° 50° 60°

SPATIAL DISTRIBUTION

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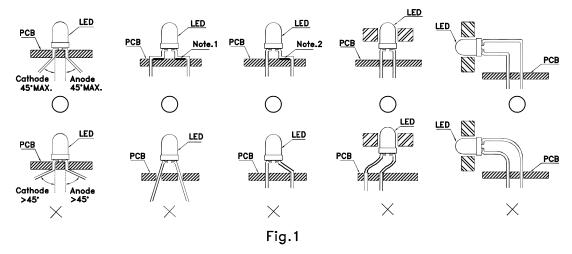
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RoHS Compliant

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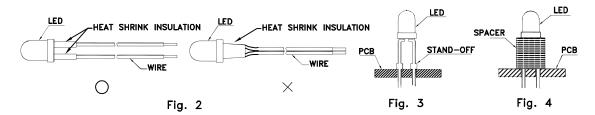
### **PRECAUTIONS**

1. The lead pitch of the LED must match the pitch of the mounting holes on the PCB during component placement. Lead—forming may be required to insure the lead pitch matches the hole pitch. Refer to the figure below for proper lead forming procedures. (Fig. 1)



" $\bigcirc$  " Correct mounting method "imes" Incorrect mounting method

- 2. When soldering wire to the LED, use individual heat—shrink tubing to insulate the exposed leads to prevent accidental contact short—circuit. (Fig.2)
- 3.Use stand—offs (Fig.3) or spacers (Fig.4) to securely position the LED above the PCB.

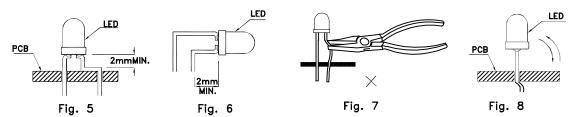


- 4. Maintain a minimum of 2mm clearance between the base of the LED lens and the first lead bend. (Fig. 5 and 6)
- 5. During lead forming, use tools or jigs to hold the leads securely so that the bending force will not be transmitted to the LED lens and its internal structures. Do not perform lead forming once the component has been mounted onto the PCB. (Fig. 7)

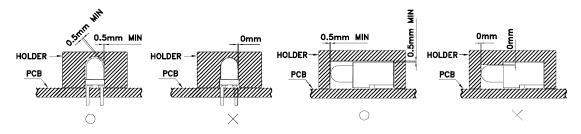
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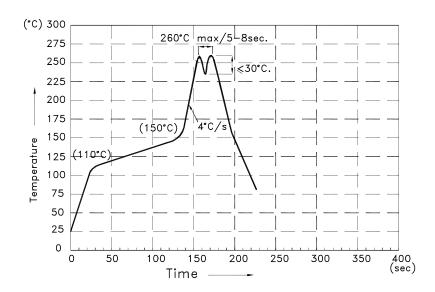
6. Do not bend the leads more than twice. (Fig. 8)



7. During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 8. The tip of the soldering iron should never touch the lens epoxy.
- 9. Through—hole LEDs are incompatible with reflow soldering.
- 10. If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.
- 11. Recommended Wave Soldering Profile for Kingbright Thru-Hole Products



### NOTES:

- 1.Recommend the wave temperature 245°C $\sim$ 260°C.The maximum soldering temperature should be less than 260°C.
- 2.Do not apply stress on epoxy resins when temperature is over 85°C.
- 3. The soldering profile apply to the lead free soldering (Sn/Cu/Ag alloy).
- 4.During wave soldering, the PCB top-surface temperature should be kept below 105°C.
- 5.No more than once.

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