

Subland stepped drill bit type N HSS, medium quality grade

For 90° countersunk screws

ORION[®]

Application:

For through holes in accordance with DIN EN 20273 and 90° countersunk screw heads, form A and B, in accordance with DIN 74. For screws in accordance with DIN 963 and 964.



Execution:

- Drill and countersink step with independent chip grooves and drill heels; regrinding does not affect the profile

Advantage:

- precise alignment of drill diameter and countersink diameter, lower process costs
- universal use, therefore tool costs are reduced to a minimum and user flexibility is increased

Art. no.	11101 003
Brand	ORION
Manufacturer Part Number	11101003
Cutting material	HSS
Surface	Vaporised
Type	N
Angle of the tip	118 Degree
Coolant supply	External
Tool holding device	HA parallel shank
Suitable for screw thread	M3
Pilot hole diameter	3.4 mm
Spot-facer diameter	6.6 mm
Pilot hole length	9 mm
Chip flute length	63 mm
Length	101 mm
Shank diameter	6.6 mm
f steel 700	0.05 mm/r
DIN	8374
Gross Weight	0.020 kg
Product Group	1AR

EAN

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