

Synchronous tapping chuck ISO 7388-1 SK

ATORN®

Application

For thread cutting on machine tools with synchronous spindles. With rigidly clamped screw taps, pitch errors cause high axial forces that can be compensated for by synchronous tapping chucks through minimal length compensation under pressure and tension.

Version

- pitch errors are compensated for with minimal length compensation of 1.0 mm under tension and 0.2 mm under pressure
- Clamping screws to secure against rotation of the clamped screw tap
- thread-cutting quick-change chuck for synchronous spindles

Advantage

- Increased tool service life
- Secure clamping in quick-change inserts for ER collet chucks



Art. No.	21555 341
Tool holding device	SK 40
Used sizes	1
ISO	7388-1
Suitable for thread	M3-M12
Collet type	ER 16
Insert diameter	20 mm
Form	AD
Outer diameter	43 mm
Projecting length	53 mm
Pressure length compensation	0.2 mm
Tension length compensation	1 mm

EAN-Code

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