

# Product Change Notification

PCN20-14 CCM\_CCM03-3013LFT R102 Contact Plating Process  
Change

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**C&K**

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## Document revision

Revision	Date	Description	Author
A	November 3rd, 2020	Creation	C.Garropin

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## 1. Purpose

C&K, as designers, manufacturers and suppliers of Switches, Connectors and Sensors, constantly look to improve our manufacturing methods and processes to provide customers with the highest levels of quality and innovation.

As part of this continuous improvement policy, C&K Components has engaged a program around CCM03-3013LFT R102 product. This program consists of improvements related to the contact plating process standardization.

## 2. Overview

### 2.1 Change definition

The change is applied to the process flow of the contact material.

Current flow description:

Plating raw contact material → stamping → Assembly

New flow description:

Stamping → Plating → Assembly

### 2.2 Reason for Change

Plating improvement and manufacturing process improvement.

## 3. Impact of Change and Qualification

### 3.1 Impact of Change :

These evolutions do not change the performances and integration of the connector and therefore, the contents of CCM03-MK2 specifications remain applicable.

### 3.2 Qualification:

Full qualification has been performed.  
Test report is available upon request.

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#### 4. Part numbers affected

<i>Current P/N</i>	<i>Current Designation</i>
Y1132-3013A LFT	CCM03-3013LFT R102

#### 5. Date of application

Implementation date by February 3rd, 2021

#### 6. Conditions of application

Pricing and stock handling policy:

- Pricing: Any pricing and other sales conditions remain valid.
- Stock handling: no obsolescence and no specification modification are applied on any P/N. No return or scrap for obsolescence will be accepted

#### 7. Support

For any question, feel free to contact:  
[cedric.garropin@ckswitches.com](mailto:cedric.garropin@ckswitches.com)