

Miniature cutting insert, type AQ HC5640

For copy and longitudinal turning

ATORN[®]

Application

For copy and longitudinal turning in the material groups steel and (stainless steel) at low to high cutting speeds and under average cutting conditions.

Version

- Solid carbide cutting insert with 98° working angle with internal cooling

Advantage

- Tough cemented carbide grade ensures a broad scope of application
- Stable geometry, ideal for inside turning
- Ideal for use with low-performance machines and unstable cutting conditions



Art. No.	17121 120
Shaft diameter	6 mm
ISO name	AP
Length	51 mm
Clearance length	15 mm
Radius	0.2 mm
Programming size 2	1.4 mm
Programming size	2.8 mm
Min. bore diameter	6.1 mm
Machining direction	Right
Carbide type	HC5640
Material to be processed	Steel, Stainless steel, Non-ferrous metal, Cast metal

EAN-Code

4050293659900