

## Modular drilling system TDMX drilling depth 12xD

For universal use up to 1300 N/mm<sup>2</sup>, in diameter range of 16.00-32.00 mm

**WIDIA** 

### Execution:

- Drilling depth 12xD
- Diameter range 16-32 mm

### Advantage:

- Front clamping, possible to change the cutting body while clamped
- Up to 3x regrinding possible
- Polished chip grooves for better chip removal
- Types developed for material-specific applications



<b>Art. no.</b>	<b>11232 220</b>
<b>Brand</b>	WIDIA
<b>Manufacturer Part Number</b>	6681043
<b>Suitable for min. cutting diameter</b>	22 mm
<b>Suitable for max. cutting diameter</b>	22.99 mm
<b>Shank diameter</b>	25 mm
<b>Length</b>	371 mm
<b>Cantilever length</b>	315 mm
<b>Effective length</b>	276 mm
<b>Shaft length</b>	56 mm
<b>Suitable for indexable inserts type</b>	G
<b>Max. drilling depth (D)</b>	12xD
<b>Coolant supply</b>	Internal
<b>Tool holding device</b>	HA parallel shank
<b>Bore type</b>	Normal bore, Stud hole bore, Cross bore, Slanted exit, Slanted entry
<b>Gross Weight</b>	0.734 kg
<b>Product Group</b>	1XB