

Miniature cutting insert type AZ HW56 15

For axial grooving with radius

ATORN[®]



Application

For axial grooving with radius in steel and (stainless steel) material groups at low to high cutting speeds and mid-range cutting conditions.

Version

- Solid carbide cutting insert with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Stable geometry for axial grooving
- Extremely sharp cutters ensure a process-reliable cut

Art. no.	17134 280
Shaft diameter	6 mm
ISO name	AZ
Length	51 mm
Clearance length	22 mm
Radius	0.5 mm
Recessing width	1 mm
Plunge depth	1.2 mm
Programming size	2.95 mm
Min. bore diameter	8 mm
Machining direction	Right
Carbide type	HW56 15
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

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