

Forwards and backwards deburrer 90°, solid carbide TiAlN, four-cutter

For universal use up to 1300 N/mm²

ATORN[®]



Application

For linear and circular forwards and backwards deburring and chamfering 90°

Version

- long version

Application	Steel (N/mm ²)			Stainless steel		Alu		Brass		Bronze		Plas-tics	Graphite G(C)FK	GG(G) GJMW	Titan-alloy	Nickel-alloy	Super-alloy	Hard mat.	
	<700	<1000	<1300	marten.	austen.	short	long	short	long	short	long							<55 HRC	<65 HRC
	65	45	35	40	30	115	160		80	70	60			45	20	15	15		

Art. no.	11539 015
Countersink angle	90 Degree
Cutting material	VHM
Surface	TiAlN
Max. cutting edge diameter	1.4 mm
Length	75 mm
Length of head	0.9 mm
Chamfer length	0.7 mm
Form	Pointed
Neck diameter	1 mm
Neck length	4 mm
Number of cutting edges	2 PCS
Shaft diameter	3 mm
Werkstückkante	2x45 Grad
fz steel 1000	0.01

EAN-Code

4050293742657