# SMART SENSOR **BUSINESS**

# ▲ Leuze electronic

the sensor people





Part no.: 50116199 BCL 300i R1 N 100 D Stationary bar code reader



**RS**232 **RS**422 CU



Figure can vary

# **Contents**

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- Electrical connection
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- · Operation and display
- · Part number code
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- Accessories

## Part no.: 50116199 – BCL 300i R1 N 100 D – Stationary bar code reader

### **Technical data**

Basic data	
Series	BCL 300i
Functions	
Functions	Alignment mode AutoConfig AutoControl AutoReflAct Code fragment technology LED indicator Reference code comparison
Characteristic personators	
Characteristic parameters MTTF	110 years
Read data	
	2/E Interlagued
Code types, readable	2/5 Interleaved Codabar Code 128 Code 39 Code 93 EAN 8/13 GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data Reading distance	20 130 mm
Light source	Laser , Red
Light source Laser light wavelength	
	Laser , Red
Laser light wavelength	Laser , Red 655 nm
Laser light wavelength Laser class	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007
Laser light wavelength Laser class Transmitted-signal shape	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	Laser , Red 655 nm 2 , IEC/EN 60825-1:2007 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Laser with deflecting mirror
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm         38 mm
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm         38 mm         48 mm
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm <b>Electrical data</b> Protective circuit	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm         38 mm
Laser light wavelength         Laser class         Transmitted-signal shape         Usable opening angle (reading field opening)         Modulus size         Reading method         Beam deflection         Light beam exit         Raster (number of lines)         Scanning field at scanner distance of 100 mm         Scanning field at scanner distance of 300 mm         Scanning field at scanner distance of 400 mm         Electrical data         Protective circuit         Performance data	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm         38 mm         48 mm
Laser light wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm <b>Electrical data</b> Protective circuit	Laser , Red         655 nm         2 , IEC/EN 60825-1:2007         Continuous         60 °         0.127 0.2 mm         Raster scanner with deflecting mirror         By means of rotating polygon mirror wheel + deflecting mirror         Lateral with deflecting mirror         8 Piece(s)         17 mm         27 mm         38 mm         48 mm

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100000000000000000000000000000000000000	
Inputs/outputs selectable	00 m 4
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
nterface	D0.000, D0.400
ype RS 232	RS 232 , RS 422
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	
	Adjustable
Start bit	1
Data bit	7,8
Stop bit	1, 2 stop bits
Parity	Adjustable
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>
Data encoding	ASCII
RS 422	
Function	Process
Transmission speed	4,800 115,200 Bd
Data format	Adjustable
Start bit	1
Data bit	7, 8 data bits
Stop bit	1, 2 stop bits
Transmission protocol	Adjustable
Data encoding	ASCII
Service interface	
ype	USB
USB	
Function	Configuration via software
Connection	
lumber of connections	1 Piece(s)
Connection 1	
Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male
Nechanical data	
Design	Cubic
Dimension (W x H x L)	103 mm x 44 mm x 96 mm
lousing material	Metal, Diecast aluminum
ens cover material	Glass
Net weight	350 g

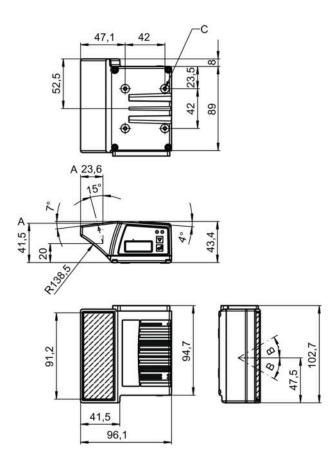
## Part no.: 50116199 – BCL 300i R1 N 100 D – Stationary bar code reader

Housing color	Black Red
Type of fastening	Dovetail grooves Fastening on back Via optional mounting device
Operation and display	
Type of display	LED Monochromatic graphic display, 128 x 32 pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %
Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc
Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

### **Dimensioned drawings**

All dimensions in millimeters

Part no.: 50116199 – BCL 300i R1 N 100 D – Stationary bar code reader



A Optical axis B Deflection angle of the laser beam:  $\pm$  30  $^\circ$ 

C M4 thread (5 deep)

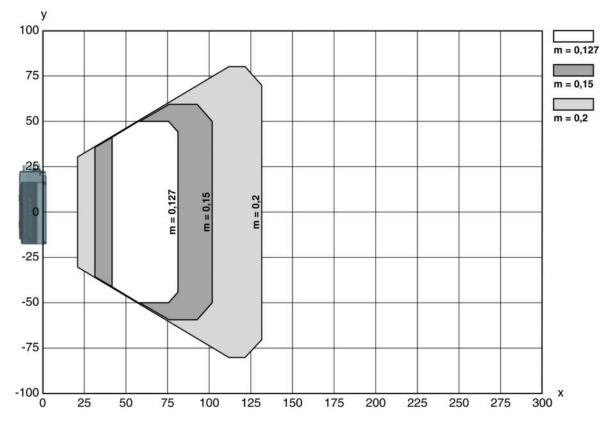
### **Electrical connection**

Connection 1	
Function	BUS OUT Connection to device Data interface PWR / SW IN/OUT Service interface
Type of connection	Plug connector
No. of pins	32 -pin
Туре	Male

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### Diagrams

Reading field curve



Reading field distance [mm] Reading field width [mm] х у

## **Operation and display**

### LEDs

LED		Display	Meaning
1	PWR	Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Green, briefly off - on	Reading successful
		green, briefly off - briefly red - on	Reading not successful
		Orange, continuous light	Service mode
		Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

### Part no.: 50116199 – BCL 300i R1 N 100 D – Stationary bar code reader

BCL	Operating principle: BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology): 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP
ΥY	Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit: 100: lateral 102: front
BB	Special equipment: D: with display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions: F007: optimized process data structure

Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

### Notes

#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- · Only use the product in accordance with its intended use.

#### WARNING! LASER RADIATION - CLASS 2 LASER PRODUCT

#### Do not stare into beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time
  period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- · When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- · Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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#### NOTE

#### Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

### Accessories

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A- V1-050		Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

### Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
5	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

\* Necessary accessories, please order separately

## Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

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## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
T	50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

# Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal

# Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100		Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

## Services

	Part no.	Designation	Article	Description
D-	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

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Part no.	Designation	Article	Description
S981021		"Bar code	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Ν	o	t	e

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.