

High-performance drill, solid carbide TiAlN HPC 5xD without internal cooling HB

for universal use up to 1300 N/mm²

ORION[®]

Application:

For HPC boring up to a strength of 1300 N/mm².

Execution:

- High-performance drill, solid carbide TiAlN without internal cooling
- 2 drill heels
- Cone polished section
- 30° spiral angle
- Straight main cutting edge

Advantage:

- universal high-performance tool with excellent price/performance ratio
- 3xD + 5xD with and without IC



Art. no.	11176 365
Cutting edge diameter	16.5 mm
Brand	ORION
Manufacturer Part Number	11176365
Tolerance of cutting edge diameter	m7
Cutting material	SC
Surface	TiAlN
Max. drilling depth (D)	5xD
Type	HPC UNI
Coolant supply	External
Tool holding device	HB parallel shank
Angle of the tip	140 Degree
Shank diameter	18 mm
Chip flute length	93 mm
Length	143 mm
f steel 1000	0.4 mm/r
DIN	6537
Gross Weight	0.384 kg
Product Group	140

EAN

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