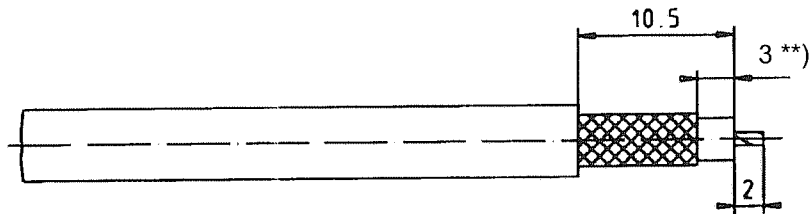
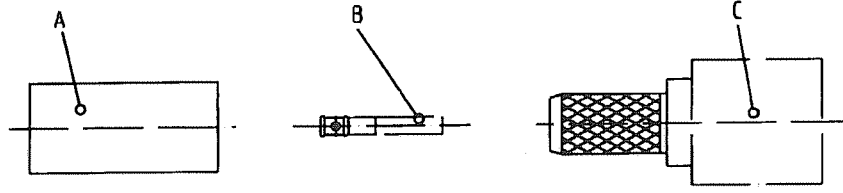


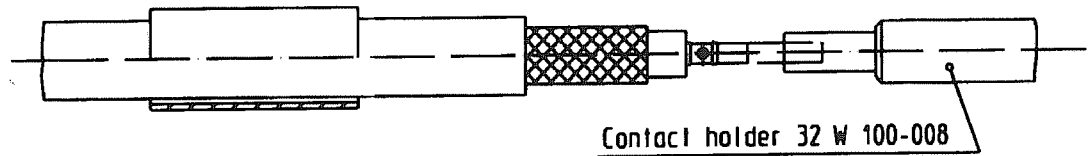
straight connector
for flexible cable

cable entry:

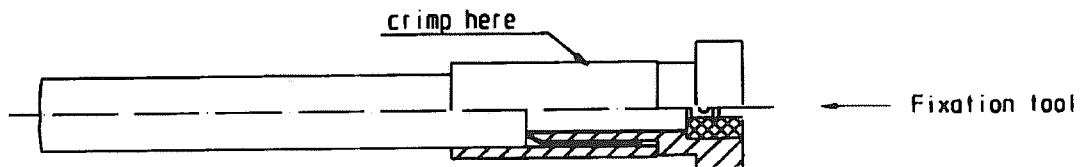
center contact: soldered
outer contact: crimped



- 1) Prepare the cable according to the diagram. If required, remove the foil between braid and dielectric.**) Don't remove the foil for cable group M3 (the foil has to be flush with dielectric)



- 2) Slide ferrule „A“ onto the cable.
- 3) Tin dip the inner conductor of the cable. Push the center contact “B” onto the contact holder. Heat the center contact and slide it onto the inner conductor of the cable up to the cable dielectric.
- 4) Remove the excess solder
- 5) Splay out the braid.



- 6) Screw fixation tool 32W 100-004 or 32W 100-005 onto the corresponding connector
- 7) Insert the prepared cable fully into the connector body „C“. Ensure that the braid covers the knurled connector end.
- 8) Slide ferrule „A“ over the braid up to the connector body and crimp as close to the connector body as possible.*)
- 9) Remove the fixation tool

*) For the crimping die part-no. please consult the relevant customer drawing.

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				Date	Name	Tools: stripping tool 11 W 150-000soldering equipment...32W 100-000...
				Drawn	27.07.98 Kra J	
				Check	05.03.08 [Signature]	
				Appr.	05.03.08 [Signature]	
				Dept.	TCC	
d00	07-0873	16.01.08	Dandl			
c00	06-v012	25.01.06	SP			
b00	03-0164	21.03.03	Kra.S.			
a00	---	27.07.98	Kra J			
Rev.	Change	Date	Name			M: page 1 at 1