## SIEMENS

## Data sheet

## 6ES7312-5BF04-0AB0



SIMATIC S7-300, CPU 312C COMPACT CPU WITH MPI, 10 DI/6 DO, 2 FAST COUNTERS (10 KHZ), INTEGRATED 24V DC POWER SUPPLY, 64 KBYTE WORKING MEMORY, FRONT CONNECTOR (1 X 40PIN) AND MICRO MEMORY CARD REQUIRED

Product type designation	
General information	
Hardware product version	01
Firmware version	V3.3
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
External protection for supply cables	Miniature circuit breaker, type C; min. 2 A; miniature circuit
(recommendation)	breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
• Repeat rate, min.	1 s
Digital outputs	
Load voltage L+	
— Rated value (DC)	24 V
- Reverse polarity protection	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA

Inrush current, typ.	5 A
l²t	0.7 A <sup>2</sup> ·s
Digital outputs	
• from load voltage L+, max.	25 mA
Power losses	
Power loss, typ.	8 W
Memory	
Work memory	
<ul> <li>Integrated</li> </ul>	64 kbyte
• expandable	No
<ul> <li>Size of retentive memory for retentive data blocks</li> </ul>	64 kbyte
Load memory	
• pluggable (MMC)	Yes
<ul> <li>pluggable (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 у
Backup	
present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CDU processing times	
CPU processing times for bit operations, typ.	0.1 μs
for word operations, typ.	0.24 µs
for fixed point arithmetic, typ.	0.32 µs
for floating point arithmetic, typ.	1.1 μs
CPU-blocks Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks
	can be reduced by the MMC used.
DB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
• Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Description	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1

<ul><li>Number of time alarm OBs</li><li>Number of delay alarm OBs</li></ul>	1; OB 10
	2; OB 20, 21
<ul> <li>Number of time interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4; OB 80, 82, 85, 87
<ul> <li>Number of synchronous error OBs</li> </ul>	2; OB 121, 122
Nesting depth	
• per priority class	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Туре	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	
• Number	256
Retentivity	
— can be set	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Total retentive data area	All, max. 64 KB

Flag	
<ul> <li>Number, max.</li> </ul>	256 byte
<ul> <li>Retentivity available</li> </ul>	Yes; MB 0 to MB 255
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
<ul> <li>Number of clock memories</li> </ul>	8; 1 memory byte
Data blocks	
● Number, max.	1 024; Number range: 1 to 16000
● Size, max.	64 kbyte
<ul> <li>Retentivity adjustable</li> </ul>	Yes; via non-retain property on DB
<ul> <li>Retentivity preset</li> </ul>	Yes
Local data	
● per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
Inputs	1 024 byte
Outputs	1 024 byte
of which, distributed	
— Inputs	none
— Outputs	none
Process image	
Inputs	1 024 byte
Outputs	1 024 byte
<ul> <li>Inputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Outputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
<ul> <li>Outputs, default</li> </ul>	128 byte
Default addresses of the integrated channels	
— Digital inputs	124.0 to 125.1
— Digital outputs	124.0 to 124.5
Digital channels	
Inputs	266
— Inputs, of which central	266
Outputs	262
— Outputs, of which central	262
Analog channels	
Inputs	64
— Inputs, of which central	64
Outputs	64
— Outputs, of which central	64
Hardware configuration	
Expansion devices, max.	0

Number of DP masters	
Integrated	none
• Via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, point-to-point	8
• CP, LAN	4
Rack	
<ul> <li>Racks, max.</li> </ul>	1
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day Clock	
Software clock	Yes
battery-backed and synchronizable	No; Buffered: No, Can be synchronized: Yes
Deviation per day, max.	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	The clock continues at the time of day it had when power was switched off
Operating hours counter	
• Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 hour
retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
● to MPI, slave	Yes
• in AS, master	Yes
● in AS, slave	No
Digital inputs	
Number of digital inputs	10
<ul> <li>of which, inputs usable for technological functions</li> </ul>	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131, type 1	Yes
horizontal installation	
— up to 40 °C, max.	10
— up to 60 °C, max.	5
vertical installation	
— up to 40 °C, max.	5

Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
Input current	
<ul> <li>for signal "1", typ.</li> </ul>	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— Parameterizable — nominal	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.) 3 ms
for counter/technological functions — at "0" to "1", max.	48 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
Cable length	
<ul> <li>shielded, max.</li> </ul>	1 000 m; 100 m for technological functions
<ul> <li>Unshielded, max.</li> </ul>	600 m; For technological functions: No
Technological functions	
— shielded, max.	100 m; at maximum count frequency
— Unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	6
<ul> <li>of which high-speed outputs</li> </ul>	2; Notice: You cannot connect the fast outputs of your CPU in parallel
of which high-speed outputs integrated channels (DO)	
	parallel
integrated channels (DO)	parallel 6
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to	parallel 6 Yes; Clocked electronically
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input	parallel 6 Yes; Clocked electronically 1 A
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max.	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V)
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max.	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$ 4 k $\Omega$
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$ 4 k $\Omega$
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min.	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$ 4 k $\Omega$
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min. Output current	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 $\Omega$ 48 $\Omega$ 4 k $\Omega$ L+ (-0.8 V)
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min. Output current • for signal "1" rated value	parallel6Yes; Clocked electronically1 AL+ (-48 V)Yes5 W48 $\Omega$ 4 k $\Omega$ L+ (-0.8 V)500 mA
integrated channels (DO) short-circuit protection • Response threshold, typ. Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min. Output current • for signal "1" rated value • for signal "1" permissible range, min.	parallel 6 Yes; Clocked electronically 1 A L+ (-48 V) Yes 5 W 48 $\Omega$ 48 $\Omega$ 4 k $\Omega$ L+ (-0.8 V) 500 mA 5 mA

Parallel switching of 2 outputs	
for increased power	No
<ul> <li>for redundant control of a load</li> </ul>	Yes
Switching frequency	
<ul> <li>with resistive load, max.</li> </ul>	100 Hz
• with inductive load, max.	0.5 Hz
<ul> <li>on lamp load, max.</li> </ul>	100 Hz
<ul> <li>of the pulse outputs, with resistive load, max.</li> </ul>	2.5 kHz
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A
vertical installation	
— up to 40 °C, max.	1.5 A
Cable length	
• shielded, max.	1 000 m
<ul> <li>Unshielded, max.</li> </ul>	600 m
Analog inputs	
Number of analog inputs	0
Integrated channels (AI)	0
Analog outputs	
Number of analog outputs	0
Integrated channels (AO)	0
Connectable encoders	
• 2-wire sensor	Yes
<ul> <li>Permissible quiescent current (2-wire sensor), max.</li> </ul>	1.5 mA
Interfaces	
Number of USB interfaces	0
Number of 20 mA interfaces (TTY)	0
Number of RS 232 interfaces	0
Number of RS 422 interfaces	0
Number of parallel interfaces	0
Number of the substant of the sub-	0
Number of other interfaces	0
1st interface	·
	Integrated RS 485 interface
1st interface	
1st interface         Interface type         Physics         Isolated	Integrated RS 485 interface
1st interface         Interface type         Physics         Isolated         Power supply to interface (15 to 30 V DC), max.	Integrated RS 485 interface RS 485
1st interface         Interface type         Physics         Isolated	Integrated RS 485 interface RS 485 No
1st interface         Interface type         Physics         Isolated         Power supply to interface (15 to 30 V DC), max.	Integrated RS 485 interface RS 485 No

• DP slave	No
Point-to-point connection	No
MPI	
Transmission rate, max.	187.5 kbit/s
Services	
— PG/OP communication	Yes
— Routing	No
- Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes; Only server, configured on one side
— S7 communication	No; but via CP and loadable FB
— S7 communication, as server	Yes
	100
Communication functions	
PG/OP communication	Yes
Data record routing	No
Global data communication	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
• Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• As client	Yes; Via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	180 byte; (with PUT/GET)
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte; as server
S5-compatible communication	
• supported	Yes; via CP and loadable FC
Number of connections	
• overall	6
<ul> <li>usable for PG communication</li> </ul>	5
<ul> <li>reserved for PG communication</li> </ul>	1
— Adjustable for PG communication, min.	1

<ul> <li>Adjustable for PG communication, max.</li> </ul>	5
<ul> <li>usable for OP communication</li> </ul>	5
- reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	5
<ul> <li>usable for S7 basic communication</li> </ul>	2
— Reserved for S7 basic communication	0
— adjustable for S7 basic communication,	0
min.	
<ul> <li>adjustable for S7 basic communication,</li> </ul>	2
max.	
S7 message functions	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7
	basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
• Force, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— can be set	No
— Of which powerfail-proof	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— can be set	Yes; From 10 to 499
— preset	10
Service data	
• Can be read out	Yes
Diagnostics indication LED	

<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
Status indicator digital input (green)	Yes
Integrated Functions	
Number of counters	2; See "Technological Functions" manual
Counter frequency (counter) max.	10 kHz
Frequency measurement	Yes
Number of frequency meters	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
Integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Galvanic isolation	
Galvanic isolation digital inputs	
Galvanic isolation digital inputs	Yes
between the channels	No
	Yes
between the channels and the backplane bus	Tes
Galvanic isolation digital outputs	N
<ul> <li>Galvanic isolation digital outputs</li> </ul>	Yes
<ul> <li>between the channels</li> </ul>	No
<ul> <li>between the channels and the backplane bus</li> </ul>	Yes
Permissible potential difference	
between different circuits	75V DC/60V AC
Isolation	
Isolation checked with	600 V DC
Ambient conditions	
Ambient temperature in operation	
• Min.	0°0
• max.	0° C
Configuration	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
• STEP 7 Lite	No
programming	
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	

Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Block encryption	Yes; With S7 block Privacy
Block encryption Dimensions	Yes; With S7 block Privacy
	Yes; With S7 block Privacy 80 mm
Dimensions	
Dimensions Width	80 mm
Dimensions Width Height	80 mm 125 mm
Dimensions Width Height Depth	80 mm 125 mm