Solid carbide HSC torus milling cutter 4 cutters, TiAIN-coated

Application:

HSC torus milling cutter with a short cutter for machining steels up to 1300 $\rm N/mm^2$ and for hard milling.

Execution:

- Solid carbide ultra-fine grain
- Straight shank in accordance with DIN 6535 HA
- TiAIN-coated
- With clearance
- Edge radius
- Standard design

Advantage:

- specially developed coating for hard machining
- Optimised cutting geometry for plunge milling

Art. no.	16942 053	
Brand	ORION	
Manufacturer Part Number	16942053	
Cutting material	SC	
Surface	TiAIN	
Туре	Н	
Number of cutting edges	4 PCS	
Twist angle	30°	
Tool holding device	HA parallel shank	
Construction length	Long	
Cutting edge diameter	4 mm	
Cutting edge length	7 mm	
Clearance length	36 mm	
Length	75 mm	
Clearance diameter	3.7 mm	
Shank diameter	4 mm	
Edge radius	0.4 mm	
fz hard 65 HRC	0.035 mm	
Gross Weight	0.004 kg	
Product Group	148	

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