

Surface chuck (Weldon) ISO 7388-1

KKB = resealable coolant bores

ATORN[®]

Application

For clamping tools with straight shank and clamping surface in accordance with DIN 1835 B.

Version

- alloyed case-hardening steel with tensile strength at the core of at least 950 N/mm²
- Case-hardened HRc 60 ± 2 (HV 700 ± 50), hardness depth 0.8 mm ± 0.2 mm
- Taper angle tolerance quality < AT3 in accordance with DIN 7187 and DIN 2080
- Concentricity of the tool chuck, internal taper to the clamping diameter ≤ 0.005 mm
- All functional surfaces machined

Delivery

Includes clamping screw



Art. no.	23157 981
Tool holding device	SK 50
Clamping diameter	32 mm
Projecting length	130 mm
Outer diameter	72 mm
Clearance length to collar	111 mm
Balancing quality	G 2.5 at 25 rpm
Form	AD/AF

EAN-Code

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