



Figure can vary

Part no.: 50123551
CML720i-R20-470.A/D3-M12
Light curtain receiver



Contents

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Technical data

Basic data	
Series	720
Operating principle	Throughbeam principle
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Object measurement
Special design	
Special design	Crossed-beam scanning Diagonal-beam scanning Parallel-beam scanning
Optical data	
Operating range	Guaranteed operating range
Operating range	0.3 ... 7 m
Operating range limit	Typical operating range
Operating range limit	0.2 ... 9 m
Measurement field length	470 mm
Number of beams	24 Piece(s)
Beam spacing	20 mm
Measurement data	
Minimum object diameter	30 mm
Electrical data	
Protective circuit	Polarity reversal protection Short circuit protected Transient protection
Performance data	
Supply voltage U_B	18 ... 30 V , DC
Residual ripple	0 ... 15 % , From U_B
Open-circuit current	0 ... 165 mA , The specified values refer to the entire package consisting of transmitter and receiver.
Inputs/outputs selectable	
Output current, max.	100 mA
Input resistance	6,000 Ω
Number of inputs/outputs selectable	2 Piece(s)
Type	Inputs/outputs selectable
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U_B / 0 V
Switching voltage, inputs	high: $\geq 6V$ low: $\leq 4V$
Input/output 1	
Activation/disable delay	1 ms
Timing	
Cycle time	1.12 ms
Response time per beam	30 μs

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Interface

Type RS 485

RS 485

Function Process

Service interface

Type IO-Link

IO-Link

Function Configuration via software
Service

Connection

Number of connections 2 Piece(s)

Plug outlet Axial

Connection 1

Function Configuration interface
Connection to transmitter
Signal IN
Signal OUT
Voltage supply

Type of connection Connector

Thread size M12

Type Male

Material Metal

No. of pins 8 -pin

Encoding A-coded

Connection 2

Function BUS IN
BUS OUT

Type of connection Connector

Thread size M12

Type Female

Material Metal

No. of pins 5 -pin

Encoding B-coded

Mechanical data

Design Cubic

Dimension (W x H x L) 29 mm x 35.4 mm x 555 mm

Housing material Metal , Aluminum

Lens cover material Plastic

Net weight 700 g

Housing color Silver

Type of fastening Groove mounting
Via optional mounting device

Operation and display

Type of display LED
OLED display

Number of LEDs 2 Piece(s)

Type of configuration Software
Teach-in

Operational controls Membrane keyboard

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Environmental data

Ambient temperature, operation	-30 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

Degree of protection	IP 65
Protection class	III
Certifications	c CSA US
Standards applied	IEC 60947-5-2

Classification

Customs tariff number	90314990
eCl@ss 8.0	27270910
eCl@ss 9.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549

Dimensioned drawings

All dimensions in millimeters



- A Beam spacing 20 mm
- B Measurement field length 470 mm
- F M6 thread
- G Fastening groove
- L Profile length 488 mm
- T Transmitter
- R Receiver
- Y 5 mm



A PWR / SW IN/OUT
B BUS IN / OUT

Electrical connection

Connection 1	
Function	Configuration interface Connection to transmitter Signal IN Signal OUT Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment
1	V+
2	I/O 1
3	GND
4	IO-Link
5	I/O 2
6	RS 485 Tx+
7	RS 485 Tx+
8	FE/SHIELD



Connection 2	
Function	BUS IN BUS OUT
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

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Pin	Pin assignment
1	V+
2	Tx-
3	PB GND
4	Tx+
5	FE/SHIELD




Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
		Measurement frequency display
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

	Part no.	Designation	Article	Description
	50119425	CML720i-T20-470.A-M12	Light curtain transmitter	Operating range: 0.3 ... 6 m Connection: Connector, M12, Axial, 5 -pin

Part number code

Part designation: CML7XXi-YYZ-AAAA.BCCDDDD-EEEEFF

CML	Operating principle: Measuring light curtain
7XXi	Series: 720i: 720i series 730i: 730i series
Y	Device type: T: transmitter R: receiver
ZZ	Beam spacing: 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
B	Equipment: A: connector outlet, axial R: rear connector outlet

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CCC	Interface: L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment: -PS: Power Setting
EEE	Electrical connection: M12: M12 connector
FFF	-EX: Explosion protection:

Note

A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

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Connection technology - Y distribution cables

	Part no.	Designation	Article	Description
	50118183	K-Y1 M12A-5m-M12A-S-PUR	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 3: Connector, M12, Axial, Female, A-coded, 8 -pin Shielded: Yes Cable length fork 1: 5,000 mm Cable length fork 2: 150 mm Sheathing material: PUR
	50123265	K-YPB M12A-5m-M12A-S-PUR	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 3: Connector, M12, Axial, Male, B-coded, 5 -pin Shielded: Yes Cable length fork 1: 5,000 mm Cable length fork 2: 250 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50142900	BT 700M.5-2SET	Mounting device set	Contains: 2x mounting brackets, 1 teach template, 4 M6 x 10 screws Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
	429046	BT-2R1	Mounting bracket set	Contains: 2x BT-R swivel mount, 1 cylinder for mounting on the light curtain Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

	Part no.	Designation	Article	Description
	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.