



the sensor people





Part no.: 50126970 BCL 608i OM 100 Stationary bar code reader









Ethernet

Figure can vary

# **Contents**

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- · Part number code
- Accessories



### **Technical data**

Basic data	
Series	BCL 600i
Series	BCL 6001
Functions	Allowerships
Functions	Alignment mode AutoConfig
	AutoControl AutoReflAct
	Code fragment technology
	LED indicator Reference code comparison
	Releience code companson
Characteristic parameters	
MTTF	42.4 years
WITH	72.7 yours
Read data	
Code types, readable	2/5 Interleaved
out types, reduces	Codabar
	Code 128 Code 39
	Code 93
	EAN 128 EAN 8/13
	EAN Addendum
	GS1 Databar Expanded GS1 Databar Limited
	GS1 Databar Omnidirectional
Scanning rate, typical	UPC
Scanning rate, typical  Bar codes per reading gate, may number	UPC 1,000 scans/s
Scanning rate, typical  Bar codes per reading gate, max. number	UPC
Bar codes per reading gate, max. number	UPC 1,000 scans/s
Bar codes per reading gate, max. number  Optical data	UPC 1,000 scans/s
Bar codes per reading gate, max. number	UPC 1,000 scans/s 64 Piece(s)
Dar codes per reading gate, max. number  Optical data  Reading distance	UPC 1,000 scans/s 64 Piece(s) 400 900 mm
Dar codes per reading gate, max. number  Optical data  Reading distance  Light source	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength	UPC 1,000 scans/s 64 Piece(s)  400 900 mm  Laser , Blue 405 nm
Description of the second of t	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm  Oscillating-mirror scanner
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency	UPC  1,000 scans/s 64 Piece(s)  400 900 mm  Laser , Blue 405 nm  2 , IEC/EN 60825-1:2007  Continuous 60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror Zero position at side at angle less than 90°  10 Hz
Defical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°
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Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit	UPC  1,000 scans/s 64 Piece(s)  400 900 mm  Laser , Blue 405 nm  2 , IEC/EN 60825-1:2007  Continuous 60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit  Performance data	UPC  1,000 scans/s 64 Piece(s)  400 900 mm  Laser , Blue 405 nm  2 , IEC/EN 60825-1:2007  Continuous 60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz 40 °
Bar codes per reading gate, max. number  Optical data Reading distance Light source Laser light wavelength Laser class Transmitted-signal shape Bar code contrast (PCS) Modulus size Reading method Beam deflection Light beam exit Oscillating mirror frequency Max. swivel angle  Electrical data Protective circuit	UPC  1,000 scans/s  64 Piece(s)  400 900 mm  Laser , Blue  405 nm  2 , IEC/EN 60825-1:2007  Continuous  60 %  0.25 0.35 mm  Oscillating-mirror scanner  Via rotating polygon wheel + stepping motor with mirror  Zero position at side at angle less than 90°  10 Hz  40 °



Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U <sub>B</sub> / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U <sub>B</sub> / 0 V
Input current, max.	8 mA

terface		
pe	Ethernet	
Ethernet		
Architecture	Client Server	
Address assignment	DHCP Manual address assignment	
Transmission speed	10 Mbit/s 100 Mbit/s	
Function	Process	
Switch functionality	Integrated	
Transmission protocol	TCP/IP	

Service interface		
Туре	USB	
USB		
Function	Configuration via software Service	

connection		
umber of connections	5 Piece(s)	
Connection 1		
Type of connection	USB	
Designation on device	SERVICE	
Function	Service interface	
Connector type	USB 2.0 Standard-A	
Connection 2		
Type of connection	Connector	
Designation on device	SW IN/OUT	
Function	Signal IN Signal OUT	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	5 -pin	
Encoding	A-coded	



Connection 3	
Type of connection	Connector
Designation on device	PWR
Function	PWR / SW IN/OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connection 4	
Type of connection	Connector
Designation on device	HOST / BUS IN
Function	BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connection 5	
Type of connection	Connector
Designation on device	BUS OUT
Function	BUS OUT
Thread size	M12
Туре	Female
No. of pins	4 -pin
Mechanical data	
Design	Cubic
Dimension (W x H x L)	173 mm x 84 mm x 147 mm
Housing material	Metal , Diecast aluminum
ens cover material	Glass
Net weight	1,500 g
Housing color	Red, RAL 3000 Silver
Type of fastening	Dovetail grooves Mounting thread Via optional mounting device
Operation and display	
Гуре of display	LED  Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s) Via service interface

Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

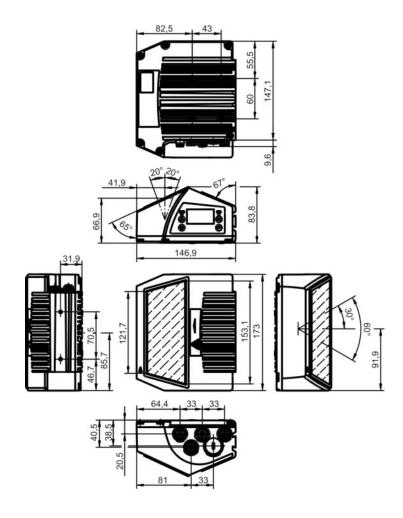


Certifications	
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance with standard	EN 55022 EN 61000-4-2, -3, -4, -6 EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc
US patents	US 6,854,649 B

Classification	
Customs tariff number	84719000
eCl@ss 8.0	27280102
eCl@ss 9.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550

### **Dimensioned drawings**

All dimensions in millimeters





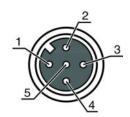
### **Electrical connection**

Connection 1	SERVICE
Type of connection	USB
Function	Service interface
Connector type	USB 2.0 Standard-A

Pin	Pin assignment
1	+5 V DC
2	DATA-
3	DATA+
4	GND

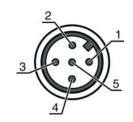
Connection 2	SW IN/OUT
Type of connection	Connector
Function	Signal IN Signal OUT
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded A-coded

Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3	PWR
Type of connection	Connector
Function	PWR / SW IN/OUT
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE

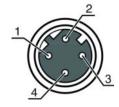


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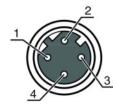
Connection 4	HOST / BUS IN
Type of connection	Connector
Function	BUS IN
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Connection 5	BUS OUT
Type of connection	Connector
Function	BUS OUT
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

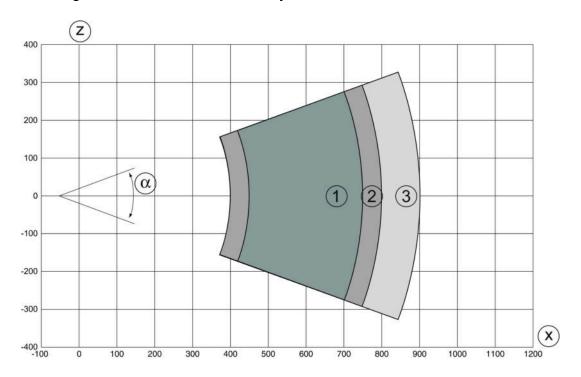
Pin	Pin assignment			
1	TD+			
2	RD+			
3	TD-			
4	RD-			





### **Diagrams**

### Reading field curve - Medium Density



- Reading field height [mm] Reading field distance [mm]
- Module = 0.25 mm: 450 mm 750 mm (300 mm depth of field)
- X 1 2 3 Module = 0.3 mm: 400 mm - 800 mm (400 mm depth of field)
- Module = 0.35 mm: 400 mm 900 mm (500 mm depth of field)

### **Operation and display**

#### **LEDs**

LEC	)	Display	Meaning
1 PWR Off		Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Device OK
		Orange, flashing	Service operation
		Orange, continuous light	Reset
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
2	NET	Off	No supply voltage
		Green, flashing	BUS initialization
		Green, continuous light	Bus operation ok
		Orange, flashing	Service mode
		Orange, continuous light	Reset
		Red, flashing	Communication error
		Red, continuous light	Network error



#### Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle: BCL: bar code reader				
XXXX	X Series/interface (integrated fieldbus technology): 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET				
YY	Scanning principle: S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)				
Z	Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)				
AAA	Beam exit: 100: lateral 102: front				
BB	Special equipment: H: with heating				

Note
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.

### **Accessories**

## Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

## Connection technology - Interconnection cables

		Part no.	Designation	Article	Description
0.0	· · · · · · · · · · · · · · · · · · ·	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
		50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR



Part no.	Designation	Article	Description
50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

## Mounting technology - Other

Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal

### Services

	Part no.	Designation	Article	Description
D ( ( )	S981020	CS30-E-212	Hourly rate for "Configuration"	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided. Restrictions: Travel and accommodation charged separately and according to expenditure.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.  Restrictions: No mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
<del>      </del>	S981021	CS30-V-212	Hourly rate for "Bar code qualification"	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

#### Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.