Shrink-fit chuck, slimline, 3 degrees for mould making with minimum interference contour

Application

For clamping milling tools and drill bits with h6 shaft tolerance. Suitable for heavy-duty machining and all high-power applications. Suitable for inductive, contact and hot air shrinking devices.

Version

- Shrink grip and shrink release of HM and HSS tools
- hardness 52 + 2 HRC
- maximum coolant pressure 80 bar
- 4 additional drill holes for fine balancing
- hole for Balluff chip
- glass bead blasted

Advantage

- Slimline design, extremely low interference contour
- High transmittable torques
- High positioning and repeat accuracy
- Ideal for high rotation speeds

| Art. no. | 23427 144 | |
|-------------------------|-----------------|--|
| Tool holding device | HSK 63 | |
| Clamping diameter | 4 mm | |
| Projecting length | 120 mm | |
| Tapered diameter | 10 mm | |
| Diameter | 17 mm | |
| Concentricity tolerance | 0.003 mm | |
| Coolant supply | Internal axial | |
| Balancing quality | G 2.5 at 25 rpm | |

EAN-Code

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