

Screw tap for Helicoil insert

For thread cutting

HELICOIL® Plus
made by **BOLLHOFF**

Application:

Very well suited for cutting Helicoil threads in through holes and blind holes, in steel, non-ferrous metals and (cast iron) material groups, up to a strength of 1000 N/mm² in small batch numbers.

Execution:

- Precision-ground, right-hand Helicoil screw tap with protruding shank

Advantage:

- Innovative cutting geometry ensures very high dimensional accuracy, process reliability and chip removal
- High-quality cutting material and cutting edge treatment for very high service life requirements
- Cutting geometry optimised for Helicoil inserts



Art. no.	13563 080
Brand	HELICOIL
Manufacturer Part Number	01400080104/10
Suitable for screw thread	M8
Helicoil pilot hole diameter	8.4 mm
Gross Weight	0.022 kg
Product Group	153