Miniature cutting insert, type AK HW5615 for internal recessing with radius



Application

For internal recessing with radius in the material groups of steel and (stainless steel) with low to high cutting speeds and medium cutting conditions.

solid carbide cutting insert with inner cooling

Advantage

- $\hfill \bullet$ very hard cemented carbide type ensures low wear
- stable geometry for cutting insert
- extremely sharp cutting edges ensure cutting with process reliability

Art. no.	17130 244
ISO name	AK
Shaft diameter	5 mm
Length	51 mm
Clearance length	15 mm
Radius	1 mm
Recessing width	2 mm
Programming size 2	1.2 mm
Programming size	2.3 mm
Min. bore diameter	5.1 mm
Machining direction	Right
Carbide type	HW5615
Material to be processed	Stainless steel, Non-ferrous metal

EAN-Code

4050293378849

