

Precision press knurl HSSE-PM with chamfer form GV 30°

for use on knurl presses 19003-19009



Application:

For creating knurl press forms in accordance with DIN 82 RGE knurl, only for recessed knurls in steel, stainless steel and NF metal material groups.

Execution:

- hardness: approx. HRC 62-64, teeth milled fine, face sides and hole ground, HSSE PM, 45° chamfer

Advantage:

- High wear resistance
- High hot hardness and compressive strength



Art. no.	19014 419
Brand	ZEUS
Manufacturer Part Number	41011393
Partition	0.6 mm
Diameter	15 mm
Width	4 mm
Bore diameter	4 mm
Form	GV 30°
Knurling shape created on workpiece (DIN 82)	RGE
Material to be processed	Steel, Stainless steel, Non-ferrous metal
Min./max. Vc in steel	25-50 m/min
Min./max. Vc in stainless steel	15-50 m/min
Min./max. Vc in non-ferrous metals	25-90 m/min
DIN	403
Gross Weight	0.007 kg
Product Group	1FP