Miniature cutting insert type AV HC5615

For deep axial grooving



Application

For deep axial grooving in steel, stainless steel, special alloys material groups, hard machining to 65HRC at high cutting speeds and mid-range cutting conditions.

Version

Solid carbide cutting insert with internal cooling

Advantage

- Very hard cemented carbide grade ensures low wear
- Very narrow geometry optimised for deep groove depths
- Innovative coating technology for universal use with very high service life requirements

Art. no.	17133 150
ISO name	AV
Shaft diameter	6 mm
Length	64 mm
Clearance length	15 mm
Recessing width	2 mm
Programming size	1.1 mm
Min. bore diameter	12 mm
Machining direction	Right
Carbide type	HC5615
Material to be processed	Steel, Stainless steel, Special alloy, Hardened material

EAN-Code

4050293379570

